190-c4172 PPORTUNITIES FOR COMMERCIAL USERS AND PROVIDERS 0209094 Unclus Denver, Colorado PRE-WORKSHOP October 25, 1988 65/61 245 p CSCL 05A (NASA-IM-102013) SPACE UTATION PRESUM PRE-WORKSHOP TESSION (NASA)

	•	
		•
		•
		•
		•
		•

FOREWORD

As an adjunct to the Space Station Freedom Workshop held in Denver, Colorado on October 26-28, 1988, a pre-workshop session was held on October 25, 1988 to familiarize U.S. industry with the Commercial Uses of Space Program being implemented by NASA's Office of Commercial Programs. The presentations given during this pre-workshop session, contained herein, provide an overview of Space Station Freedom and commercial space activities directed toward individual involvement and investment in space-related ventures. Any questions or follow-up information relative to these presentations should be directed to:

Office of Commercial Programs

Ms. Arlene Kahn (202) 453-8722

Mr. Ray Whitten (202) 453-1890

Office of Space Station

Mr. Richard E. Halpern (202) 453-1162

Mr. Kevin Barquinero (202) 453-2638

Boeing/Peat Marwick Commercial Space Group

Mr. Joseph G. Rutter (202) 479-4240

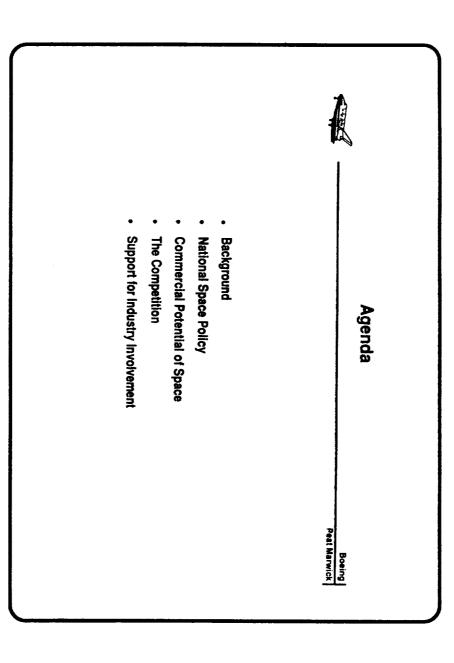
Mr. Frank DiBello (202) 467-3088

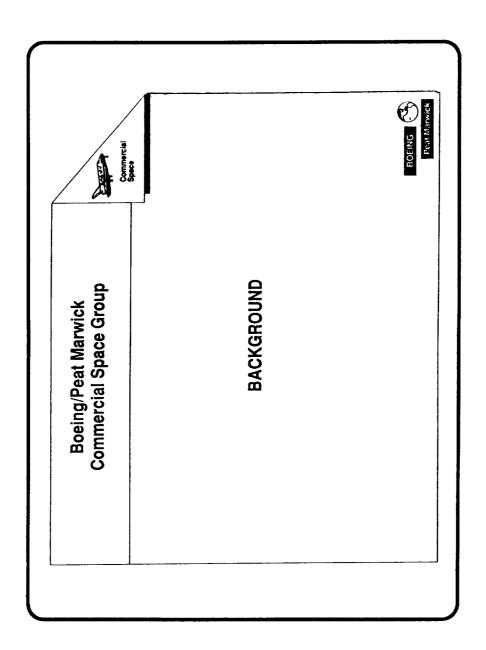
TABLE OF CONTENTS

ΥĮ	.<	IV.	Ħ.	II.		Section
Cooperative Agreements and Resources Available to Support Commercial Space Ventures and Projects	NASA's Centers for the Commercial Development of Space (CCDS)	Domestic and International Commercial Space Activities	Attributes of Space	Space Station Freedom Program Overview	Commercial Uses of Space Program Overview	<u>Subject</u>
206	183	163	59	33	,	Page

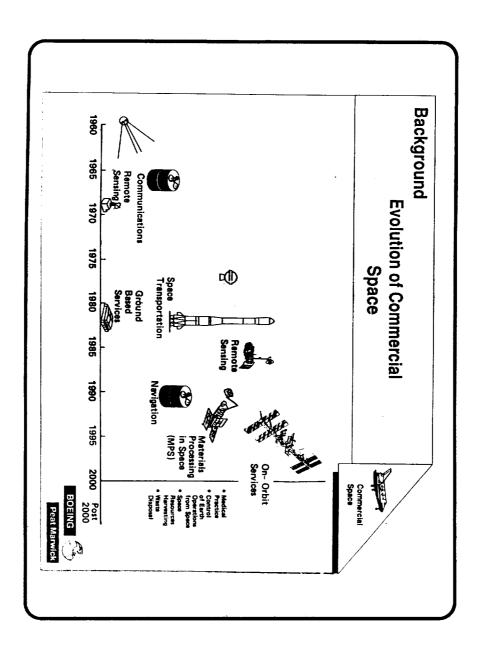
COMMERCIAL USES OF SPACE PROGRAM OVERVIEW SECTION I

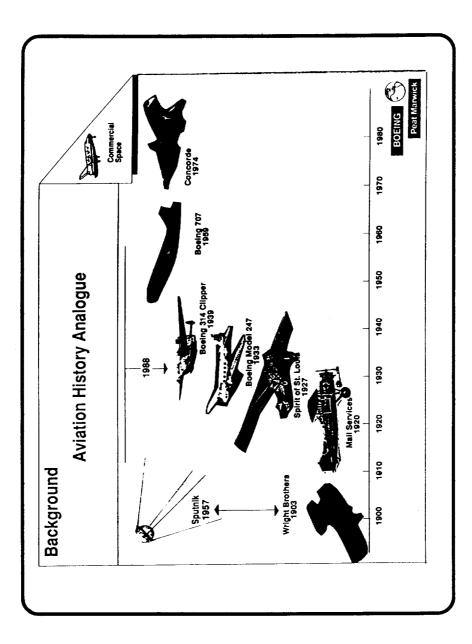
Boeing Peat Marwick Joseph G. Rutter Boeing/Peat Marwick Commercial Space Group of Space Program Overview Commercial Uses



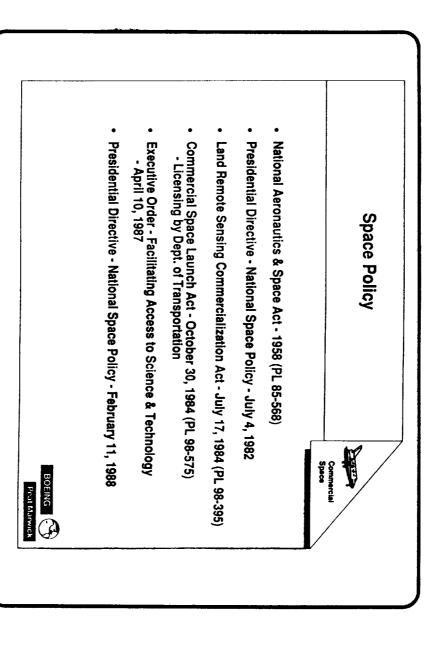


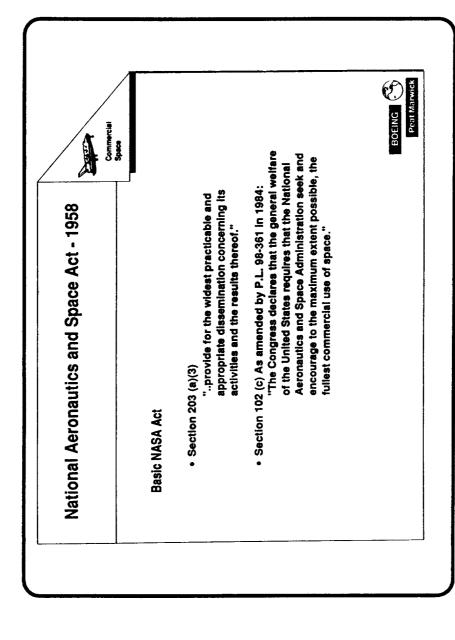
ന





Ŋ





National Space Policy - February 11, 1988

Boeing

Peat Marwick

- Acknowledges, for the first time, a separate non-governmental commercial space sector
- Policy Directive States:
- U.S. Government shall not deter development of commercial sector
- Government Space sectors shall purchase commercially available space goods and services to fullest extent feasible
- Commercial sector shall only be regulated/supervised to extent required by law, national security, public safety and international obligations
- Reiterates continuing national committment to Space Station
- Promulgates a fitteen point Commercial Space Initiative



Commercial Space Initiative - February 1988

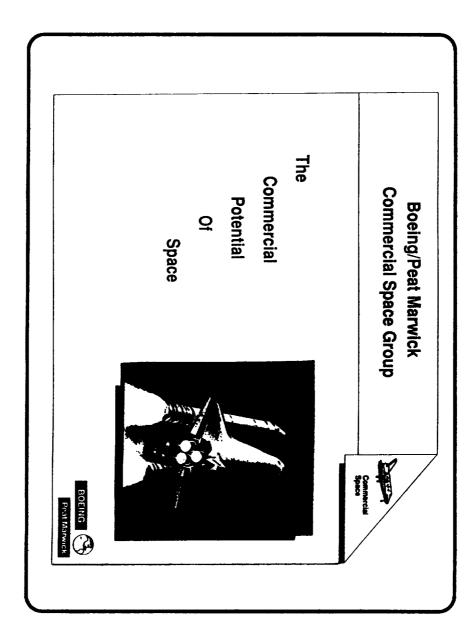
Boeing Peat Marwick

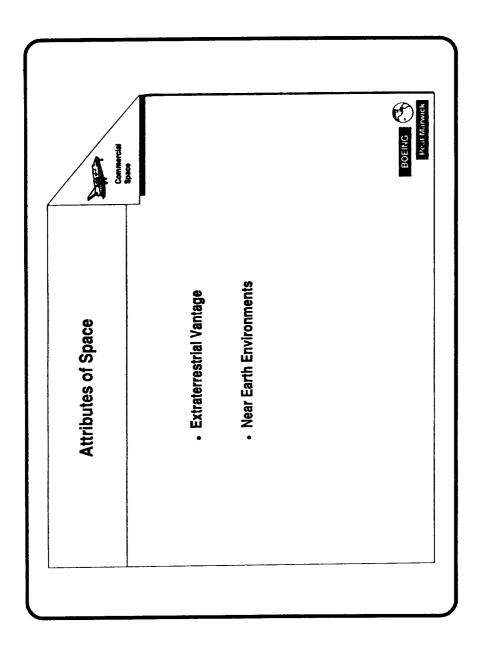
Goals

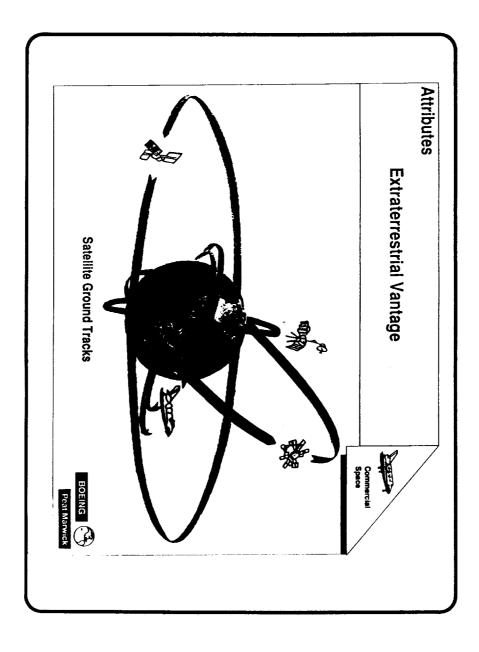
- · Promoting a strong commercial presence in space
 - Assuring a highway to space
- · Building a solid technology and talent base

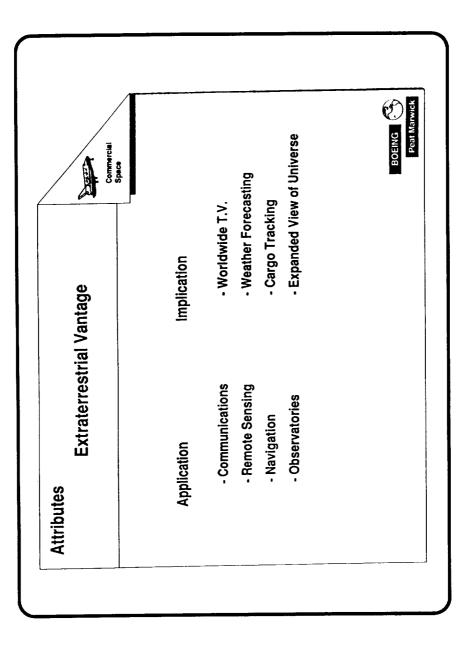
Key Points

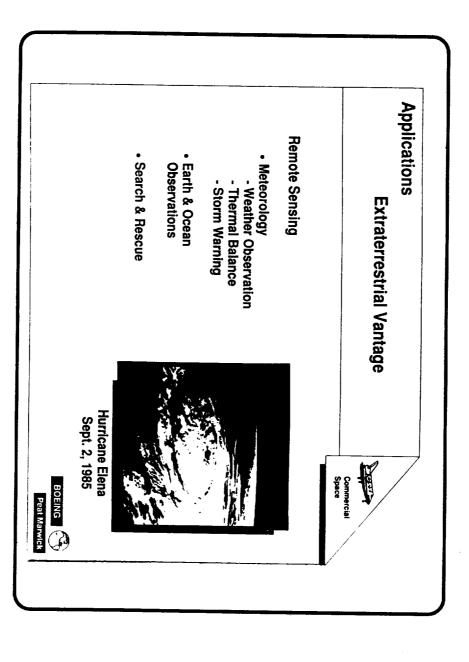
- Provisions for Spacehab
- Facilitate Microgravity Research
 - **External Tank Availability**
- Privatizing Space Station
- Federal Procurement of Remote Sensing Data from Industry
 - Insurance Relief for Launch Providers
- Protection of Critical Technologies
- Enhanced Education Opportunities

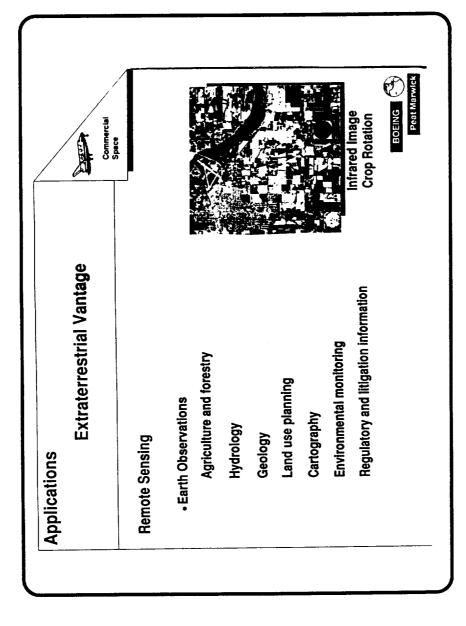












Attributes **Near Earth Environments** Commercial Space

- Microgravity
- High Vacuum
- Solar Radiation
- Low Temperature Deep Space
- Earth Orbit Atmosphere

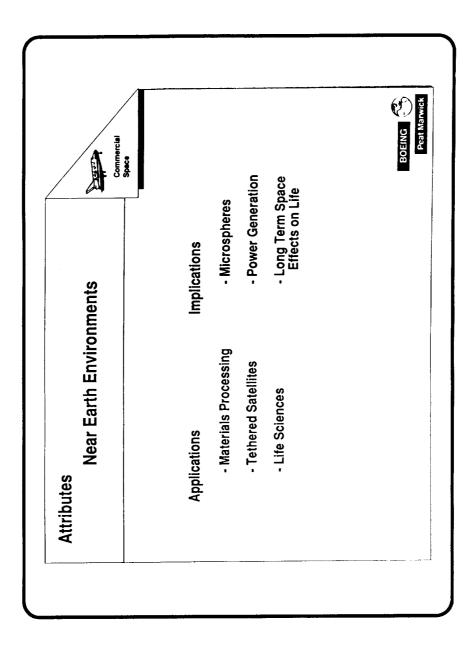
lonizing Radiation

- Meteoroids/Debris
- Earth's Magnetic Field

lonosphere



Microgravity in Orbiter STS 51-D



 Materials Processing Transportation Remote Sensing The Competition Boeing Peat Marwick

International Space Transportation Comparison Table IVa

	ت	Launch Services	s	Launch ai	Launch and On-Orbit Services	On-Orbit Services	Services
Present	Suborbital Rockets	Expendable Launch Vehicles (ELV)	Expendable Upper Stages	Unmanned Spacecraft	Piloted Spacecraft	Reusable inter- Orbit Transfer Vehicles	Maneuvering Units
	Loft - 1 Terrior	Atlas Scout Titan II SLV	PAM TOS		Columbia Discovery		NWM
u. S	Plack Brant Nike - missile based	Black Brant Delta Nike - missile Alias-Centaur Dased Trian IV Concettogal II American Rocket E-Prime	SNI		Atternis		
U.S.S.R.	Vertikal	Kosmos (SL-8) Soyuz (SL-4) Vostok (SL-3) Momiya (SL-6) Tsykon (SL-14) Proton (SL-12,13) Energiva (SL-17)		Progress	Space Shuttle (Kosmolyet) Soyuz - TM Soyuz		
JAPAN	TR - 1100	N - 1, N - 11 H - 1 M - 3S, M -3S11					
CHINA		Long March 2		SETE			
		Long March 3					
			"offers	"offers commercial services"	rvices"		BOEING (**)

International Space Transportation Comparison Table IVb

·	INDIA	BRAZIL	GERMANY	FRANCE	ESA	rresent	
		Sonda	TEXUS			Suborbital Rockets	[a
	SLV · 3 ASLV				Arlane 1 - 4	Expendable Launch Vehicles (ELV)	Launch Services
offere						Expendable Upper Stages	, o
"offers commercial services"						Unmanned Spacecraft	Launch an Sen
Prices"						Piloted Spacecraft	Launch and On-Orbit Services
					ELIRECA	Reusable Inter- Orbit Transfer Vehicles	On-Orbit Services
BOEING Peat Marwick						Man Maneuvering Units	ervices

International Remote Sensing Comparison Table VIIa	al Earth and Ocean Ground - Based Observation Research	ERBS - U-2, CV-990 and Lear Jet - Earh Resources Lab at J. C. Stennis - ARC - ARC - Center for Real-time - Mapping - TAC - Sensing Center - TAC	Kosmos 1500 Kosmos 1602 Kosmos 1766 Kosmos 1869 Kosmos 1870	000	MOS-1	"offers commercial services" BOEING Peat Manwick
ional Ke	Earth and O Observati	ERBS	Kosmos 1500 Kosmos 1602 Kosmos 1766 Kosmos 1869 Kosmos 1870	SPOT-1	MOS - 1	
Птегла	Meterological Satellites	GOES	Meteor 2 Meteor 3 - 1		GMS. GMS-2 GMS-3	
	Present	S. U	U.S.S.R.	FRANCE	JAPAN	

BOFING	"offers commercial environ"	"offers o		
				CANADA
				CHINA
				BRAZIL
		IRS - 1	Insat - 1 Insat - 1B Insat - 1C	INDIA
			Metosat 1 Metosat 2	ESA
	Ground - Based Research	Earth and Ocean Observation	Meterological Satellites	Present
	Table VIIb	Tabl		

International Microgravity Facilities Comparison Table Ia

		Terrestrial Facilities		Suborbital		Orbital	Orbital Systems	
Present	Drop tubes/ towers	sdel	Aircraft/ Aerostats	Systems	Unmanned	Man-tended Spacecraft	Man-tended Manned Spacecraft Spacecraft	Space Stations
U.S.	MSFC LeRC JPL	MBFC NeMSL	MC-198 1.88.198	A PROPERTY OF THE PROPERTY OF		LDEF	Shuttle Spacelab MSL	
U.S.S.R				Verified	Photon KOSMOS 1887	KOSMOS 1443 Class Vehicle		S 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
JAPAN			Balloon drops	TR-1100 (MU3S11)*				
CHINA					SETE			
ESA			Procures from NASA			EURECA	Uses Specelab	
FRANCE	Onera (Paris)							
GERMANY			Dornier 28	Tanus		8	11 11 2	



International Microgravity Facilities Comparison Table Ib

		Terrestrial Facilities		Suborbital		Orbital	Orbital Systems	
Present	Drop tubes/ towers	Labs	Aircraft/ Aerostats	Systems	Unmanned Spacecraft	Man-tended Manned Spacecraft Spacecraft	Manned Spacecraft	Space Stations
BRAZIL				Sonda				
INDIA				Rohini RH 300				
DENMARK			Guitstream					
SWEDEN				£ 95				
NETHER - LANDS			Hawker Hunter Metro turbo-prop					
CANADA		-						
AUSTRALIA								
				"offers commercial services"	ervic⊕s"		воя	BOEING (3)

Boeing Peat Marwick Support for Industry Involvement



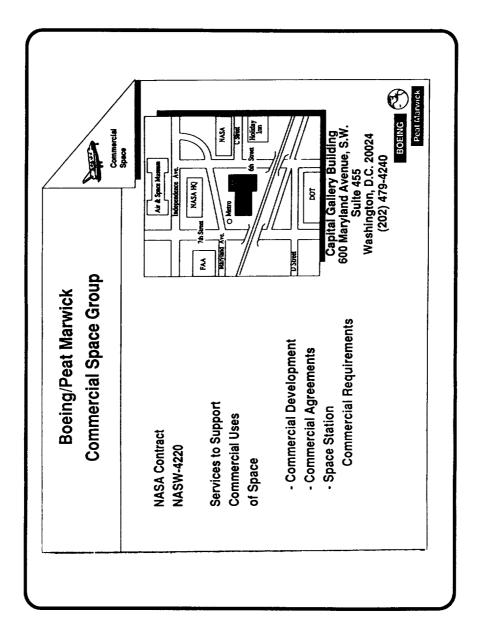
Available Support Avenues

Boeing Peat Marwick

NASA Cooperative Agreements and Facilities

Centers for the Commercial Development of Space (CCDS)

Boeing/Peat Marwick Commercial Uses of Space Group



COMMERCIAL USES OF SPACE SERVICES TO SUPPORT THE

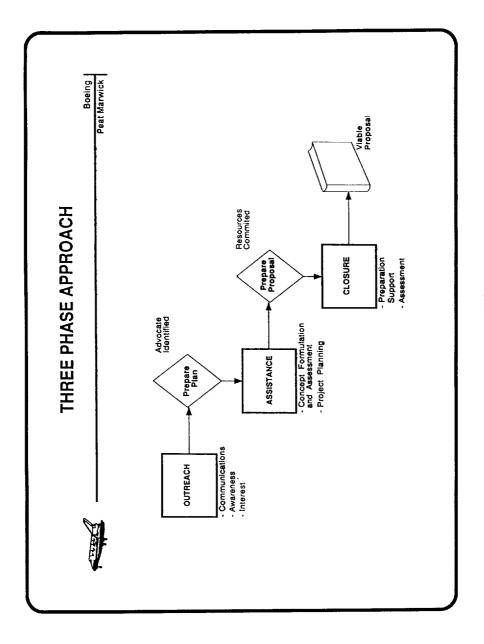
Boeing Peat Marwick

Scope

Develop and implement a program to stimulate and sustain domestic commercial interest and investment in commercially oriented space-related R&D activities.

Receipt by NASA of credible proposals:
- private investment capital

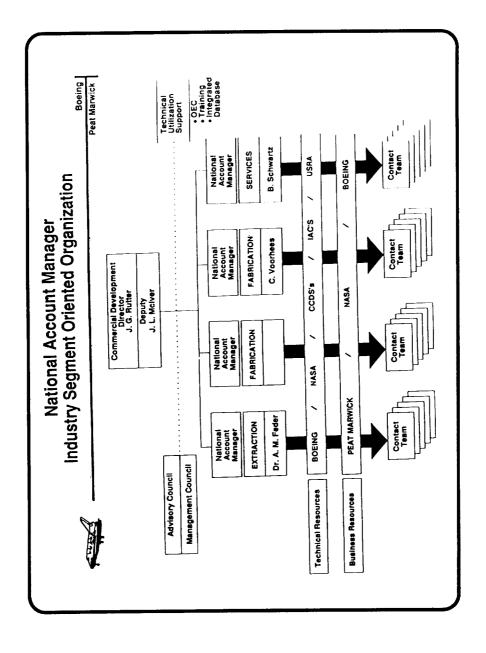
- agreement benefitting both NASA and private firms

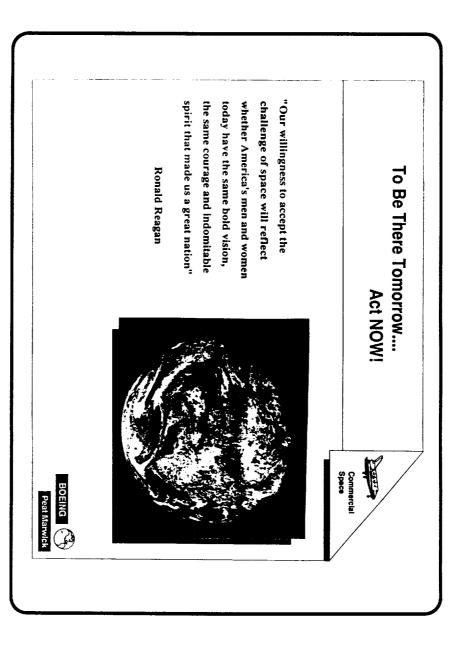


ALLOCATION OF STANDARD INDUSTRIAL CLASSIFICATION CODES TO MAJOR ECONOMIC ACTIVITIES Booking

Boeing Peat Marwick

D	EXTRACTION	2	FABRICATION	2	
SECTOR		DIV.	SECTOR	l i	DIV.
Agricultu Forestry,	Agriculture, Forestry, & Fishing	ဂ	Construction		m
Mining	ing	D	Manufacturing		וד —
					ဂ
					I
					-





SPACE STATION FREEDOM PROGRAM OVERVIEW SECTION II

NSA National Aeronautics and Space Administration

SPACE STATION FREEDOM PROGRAM OVERVIEW

Presented to the Space Station Freedom Workshop

OCTOBER 25, 1988

RICHARD HALPERN Utilization and Operations Division Office of Space Station

A space station will permit quantum leaps in our research in science, communications and in metals and life-saving medicines which can be manufactured only in space. We can follow our dreams to distant stars, living and working in space for peaceful, economic and scientific gain. Tonight, I am directing NASA to develop a permanently manned space station and to do it within a decade. "America has always been greatest when we dared to be great. We can reach for greatness again. HASA will invite other countries to participate so we can strengthen phace, build prosperity and expand freedom for all who share our goals." We want our friends to help us meet these challenges and share in their 1984 STATE OF THE UNION President Ronald Reagan

NATIONAL SPACE POLICY

- On January 5, 1988, President Reagan approved a revised National Space Policy which sets the direction of U.S. efforts in space
 - Leadership is a fundamental objective guiding U.S. space activities
- The policy reaffirms the national commitment to the Space Station

An objective of U.S. civil space activities is the establishment of a permanently manned presence in space

- Space Station contributes to other overall goals of U.S. space activities:
 - expansion of human presence and activity beyond Earth orbit into the solar system
- obtaining scientific and technological benefits
 encouragement of U.S. private sector investment in space and related activities
- promotion of international cooperation in space

055TT 24

35

SPACE STATION PROGRAM OBJECTIVES

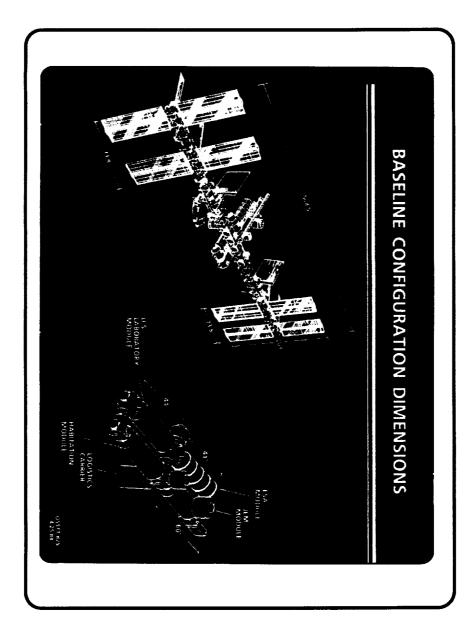
- Develop a permanently manned Space Station by the mid 1990's
- Provide useful and affordable capabilities
- Enhance space science and applications
- Help realize the commercial potential of space
- Implement international agreements
- Design for evolution
- Push automation and robotics technologies (design in and scar)
- Provide early man-tended capability
- Blend manned and unmanned systems and capabilities

849-11550

SPACE STATION FREEDOM PLATFORMS

- The Space Station Freedom will consist of unmanned platforms and a manned base
- Initially, platforms will be in polar orbit. Later, Freedom's enhanced capability configuration might include coorbiting platform
- NASA made commitment to Congress that platforms are an integral part of the Space Station Freedom
- Goddard work package includes definition, development, utilization and servicing of Freedom's platforms
- European Space Agency will also develop a station polar platform
- In January, 1988 NASA released an Announcement of Opportunity (AO) for scientific instruments onboard the polar platforms
- Platforms will play key role in Freedom's evolution

PLATFORMS CONTRIBUTE SIGNIFICANTLY TO SPACE STATION FREEDOM'S CAPABILITY



ASTRONOMICAL SCIENCES EARTH SYSTEM SCIENCES Plasma PhysicsSolar PhysicsAstrometric Observations SPACE STATION RESEARCH OPPORTUNITIES Global HydrologyGlobal BiogeochemistryClimatologyGeophysics Electronic Materials Biotechnology Combustion Science Metal, Alloy, Glass and Ceramics Processing **MATERIALS SCIENCES** LIFE SCIENCES Space BiologySpace MedicineExobiology

LIFE SCIENCES RESEARCH ON SPACE STATION

GOAL: To advance knowledge of the fundamental behavior of living cells; to guarantee the health and safety of astronauts living and working in space; and to understand the evolution of life in the universe.

SPACE BIOLOGY

- Gravitational Biology
- Developmental Biology

SPACE MEDICINE

- Sensorimotor Integration
- Bone and Mineral Metabolism
- Cardiovascular and Pulmonary Functions
- --- Muscle Atrophy, Anemia, Nutrition, Behavior

• EXOBIOLOGY AND BIOSPHERICS

- Cosmic Evolution of Life
- Global Study of Life Processes

MATERIALS SCIENCE RESEARCH ON SPACE STATION

GOAL: Use the microgravity environment of space to advance knowledge of fundamental science and apply the knowledge gained to the development of advanced processes and technologies.

FIELDS OF STUDY:

- Electronic Materials Research
 - Biotechnology
- Combustion Science
- Fluid Dynamics and Mass Transport
 - Metals and Alloys
- Glasses and Ceramics

OSSTT-16H NASA HU SF HEY 1 6 88

41

ASTRONOMICAL RESEARCH ON SPACE STATION

GOAL: Capitalize on the unique attributes of the Space Station which enhance astronomical research, such as:

- Long (Multi-Decade) Observation Times
- Rapid Response Research
- Repetitive Access to Payloads for Resupply and Repair

ASTROPHYSICS

- Origin and Composition of Cosmic Rays
- Study of Galaxy Clusters

SOLAR AND PLANETARY PHYSICS

- Search for Other Planetary Systems
- Capture and Analysis of Cosmic Dust
 Study of Solar-Terrestrial Interactions

SPACE PLASMA PHYSICS

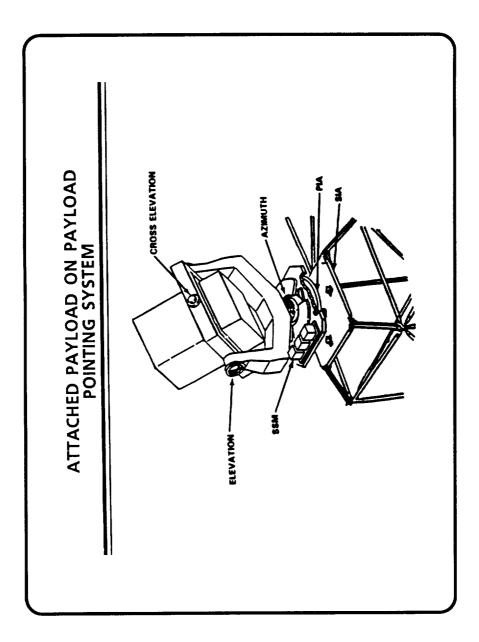
Study of the Space Plasma Environment
 Study of Plasma Interactions with Space Station

OSS11-16J GOAL: To investigate the Earth as a system, from its interior through the inner magnetospheric boundary. ATMOSPHERIC DYNAMICS AND RADIATION — Global Climate Studies — Meteorology — Aerology **EARTH SCIENCES RESEARCH** GEODYNAMICS Crustal Dynamics Gravitational and Magnetic Fields ON SPACE STATION • LAND PROCESSES — Terrestrial Ecosystems — Hydrology — Geology — Remote Sensing OCEANOGRAPHY Ocean Topography Ice Formations

MECHANICAL INTERFACE - EXTERNAL ATTACH POINTS

- Four utility parts available on truss
 Utilities available: power, command and data, video and high rate data, thermal control, GN&C data, etc
- Two sets of payload attach equipment provided, including:
 Station interface adapters
 Payload interface adapters
- -- Deck carriers
- Multiple payload adaptersSystem support module

- Payload Pointing System
 Three axis pointing
 CG Yoke design
 Stability: thirty arc seconds peak-to-peak
- Additional small attached payload accommodations are under consideration





POWER SYSTEM

- Total powe_ivailable 75kw
- User power available 45kw
- Main bus 440 volts, 20KHz, single phase
- Direct user interface 208 volts, 20KHz, single phase
- Station provided converters at each payload
 120/208 volts, 60 hz, single phase
 28 volts dc
- -- User charged for conversion losses
- Maximum available at one double rack
 -- 15kw at six special double racks
 -- 3kw at all other double racks
- Maximum available at one external attachment point
- -- 10kw for payload -- 2 kw for Station-provided subsystems



THERMAL CONTROL SYSTEM

- Heat rejection capacity for user 45kw
- Attached payload interface cold plates
- Rack interface
- -- 20% of racks cold plates -- 80% of racks air cooling
- Via rack plenums (no ducts)
 Air temp: 50-110° F
 Air flow: 25-210 CFM



DATA MANAGEMENT SYSTEM

- Provides communication path transparent to users
- Allows remote control and monitoring of payloads
- Provides common crew interfaces
- Employs local area networks and local buses
- Data link formats
 Serial links

- -- International standards will be used -- Low rate example RS 232 at 9600 band -- High rate example MS 1553 at 1 Mbs

- Maximum data rates
 At attached payload ports: 10 Mbs
 At racks: 1-100 Mbs, depending on rack

NASA

Space Station

HIGH RATE DATA AND VIDEO

Maximum total data rate from manned base: 300Mbs

High rate data handled separately from DMS system

-- Via Command and Tracking (C&T) system

Maximum digital data rates

-- At attached payload ports: 100 Mbs

-- At racks: 150 Mbs

-- Interface: Space to ground signal processor

Analog video

-- Digitization, compression, and frame grabbing provided at the signal processor

-- Interface format: component video

OPERATIONS CHARACTERISTICS MANNED BASE SPACE OPERATIONS (Continued)

ON-BOARD ACTIVITIES (Continued)

- Crew Support Concept
- -- Eight Person crew at Phase 1 completion
- -- Two four -person shifts per day
- -- Nine hour workday, six days per week
- -- Approximately three people per shift available for users
- -- EVA: eighteen hours/week, shared between users and station

PAYLOAD TRANSPORTATION ACCOMMODATIONS

- Pressurized Logistics Carriers
- -- Both rack and non-rack accommodations available
- -- Refrigerator or freezer provided
- -- Life sciences accommodations in a controlled environment
- Unpressurized Logistics Carriers
- -- Both rack and non-rack accommodations available
- -- Accommodations for dry cargo and fluids
- Deck Carriers
- -- For use with external attached payloads
- Upmass available to all users
- -- During Phase 1 construction: ~77,000 lbs
- -- After Phase 1 completion: ~50,000 lbs/year



POLAR PLATFORM

Orbit parameters
 Altitude: 824km
 Inclination: 98.7 deg

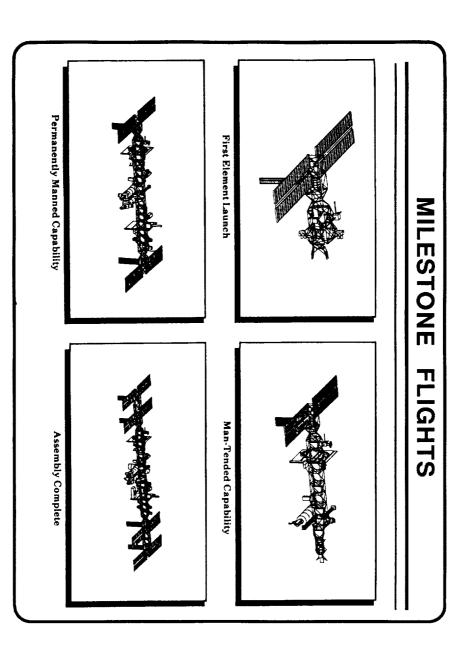
Power -- 2.5kw total -- 1.1kw for users (208v, 20KHz)

Attitude
Orientation: LVLH
Stability: .002 deg

Data rate
300 Mbps
S-band and Ku-band over TDRSS

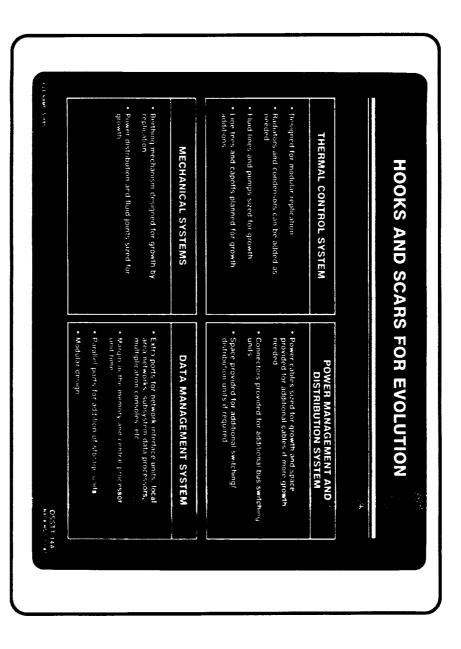
Payload capacity
 3000 kgm (Titan IV or ASRM STS)

Thermal Control
 Dissipation for user: 1.1 kw
 Cold plates and radiators



SPACE STATION DEVELOPMENT SCHEDULE

OSSTT 46C NASA HU HEV 8 1 86 2nd Qtr, 1991 - 2nd Qtr, 1993* 1st Qtr, 1990 - 1st Qtr, 1991 2nd Otr, 1988 2nd Otr, 1996 4th Qtr, 1995 4th Qtr, 1996 1st Otr, 1995 4th Qtr, 1995 1st Otr, 1998 Utilization and Outfitting Flight (EDO) Permanently Manned Capability Program Review Requirements Preliminary Design Reviews * May change during current reassessment Critical Design Reviews Polar Platform Launch Man-Tended Capability First Element Launch Assembly Complete FILE NAME S.SSOMVSCH



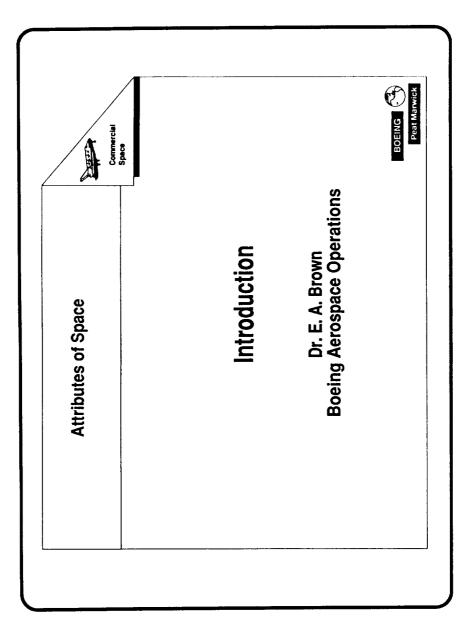
	PRO (Real	PROGRAM BUDGET (Real Year \$ in Millions)	BUDC in Millio	SET ons)		
	PRIOR	FY 1989	FY 1990	FY 1991	FY 1992	FY 1993
DEFINITION -	595.0	0	0	0	0	0
DEVELOPMENT	549.5	842	2035	2756	3243	3075
ELIGHT T ELEROBOTIC SERVICER	51.5	46	45	45	20	45
TRANSITION DEFINITION	4.0	12	25	32	42	44
OPERATIONS	0	0	25	80	199	546
TOTAL	1200.0	006	2130	2913	3534	3710
NOTE Run-out budget does not yet include impacts of FY 89 total budget reduction or FY 89 increase to FTS	es not yet ii S	nclude imp	acts of FY 8!	9 total bud	get reductic	on or
						9.2 BB

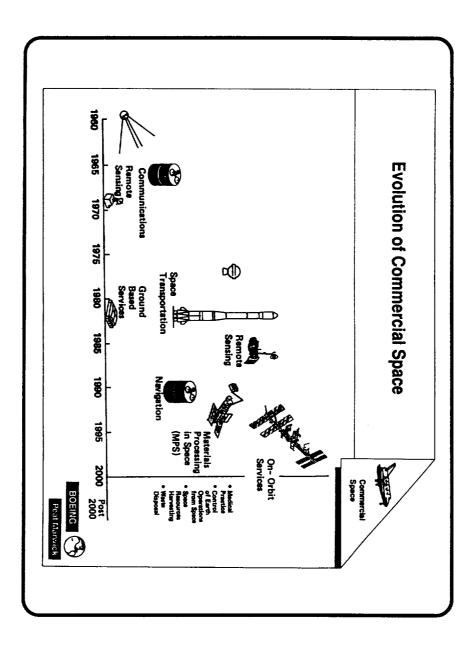
KEY PROGRAM CHALLENGES

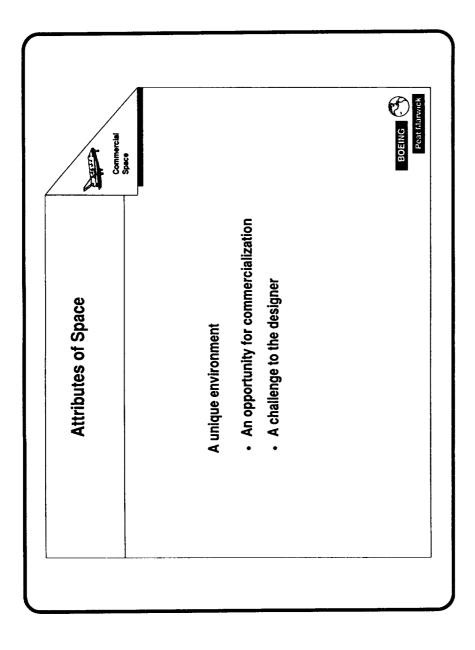
- Design for permanence, maintainability and evolution
- Build to cost and schedule
- Match Station assembly and operations design with transportation capabilities
- Manage systems engineering/integration
- Establish effective technical management and information system (TMIS)
- Incorporate new technologies, balancing cost, schedule and technical risks
- Understand and incorporate operational costs in planning and design
- Secure commercial participation in Station development
- Orchestrate international dimension
- Maintain customer focus when time, money and engineering begin to pinch
- Assemble and checkout on-orbit

6851131

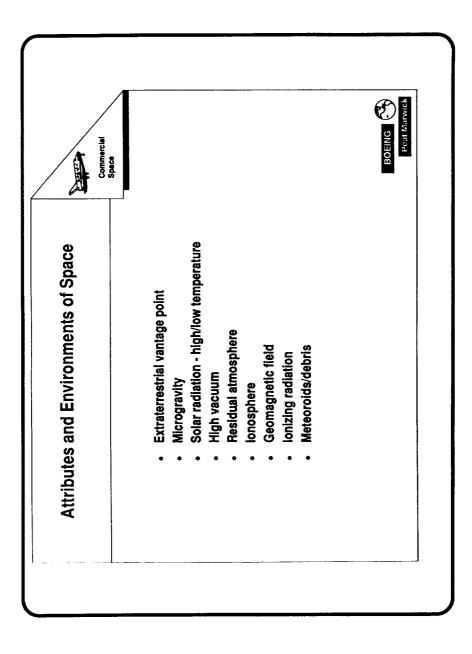
ATTRIBUTES OF SPACE SECTION III

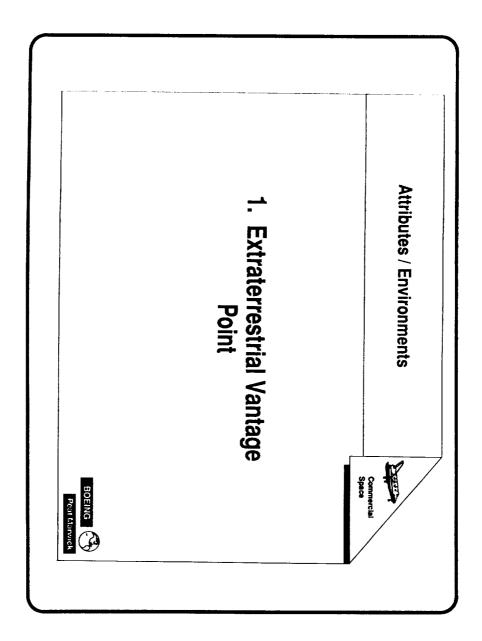






This chart shows the nine attributes and environments of space at low earth orbit sittudes. Each is described and discussed in more detail in the remainder of the document. Attributes and Environments of Space



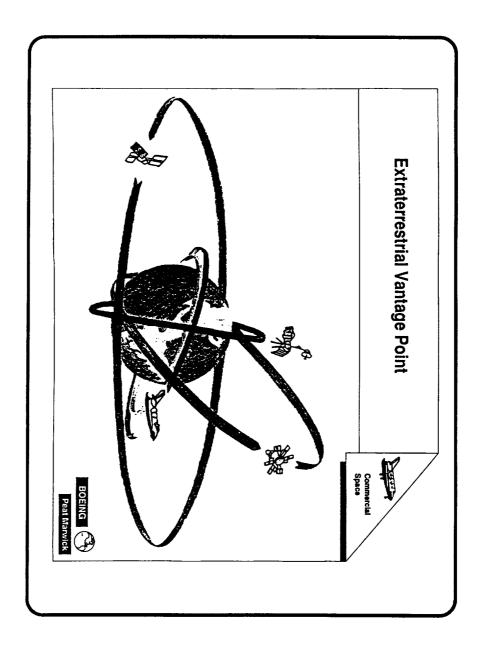


Extraterrestrial Vantage Point

Spacecraft in earth orbit provide a useful extraterrestrial vantage point both for downward earth observation and outward astronomical observation.

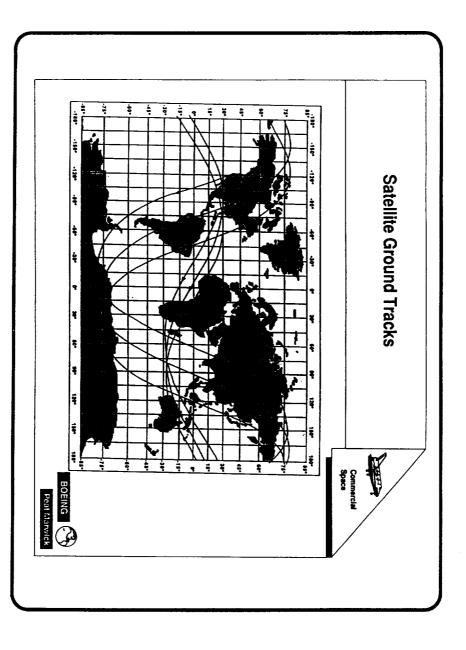
Satellite launches from NASA'S Kennedy Space Center are nominally at Inclinations of 28.5° and 57° to the equator and are not suitable for polar observation.

Launches are made into polar orbit from Vandenberg Air Force Base. These polar orbits include sunsynchronous (dawn/dusk) orbits that permit continuous daylight observation. Moinyis orbits are highly eccentric ellipses that provide extended viewing periods near apogee (the highest point). Geosynchronous orbits at a height of 6.6 earth radii provide continuous coverage of a global hemisphere, but provide poor viewing of polar regions.



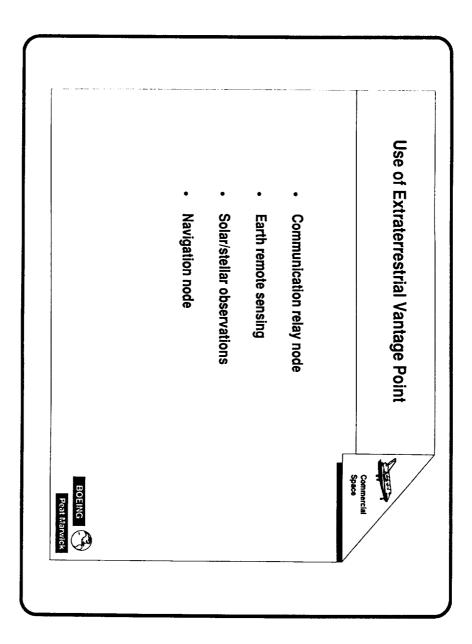
Satellite Ground Tracks

The chart shows the ground projections for two orbits. One is the typical ground track coverage of a low inclination (-30°), low attitude satellite which allows passage over the same area every seven orbits (\sim 10.5 hours). The other ground track is for a near polar sunsynchonous satellite in a high attitude circular orbit (\sim 1690 km attitude, 102° inclination) it provides coverage of the same area every six orbits (\sim 12 hours).



ORIGINAL PAGE IS OF POOR QUALITY

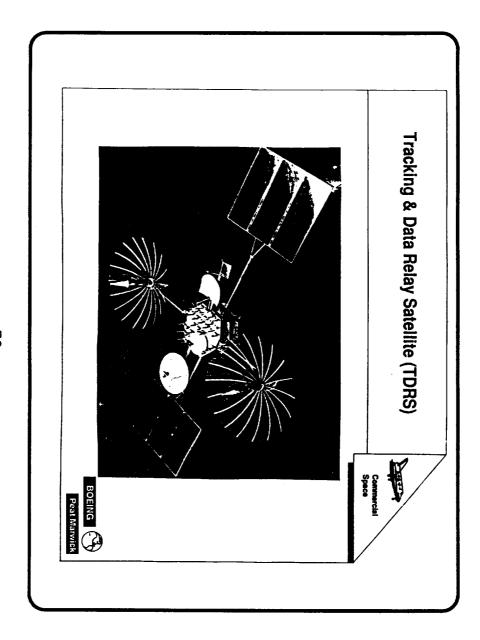
The chart lists the four major uses of the earth orbit vantage point. An example of each in given in the next four charts. Uses of Extraterrestrial Vantage Point

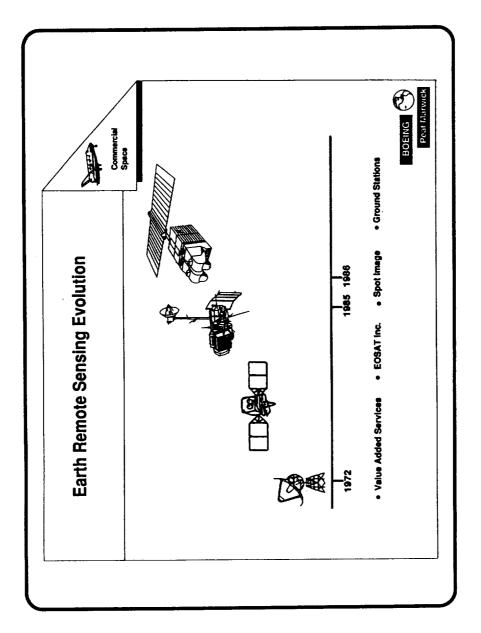


Telemetry Data Relay System (TDRS)

Many low-sittude satelities are not in radio contact with friendly ground stations for most of their orbits. The Telemetry Data Relay System (TDRS) satellities at geosynchronous locations provided global coverage of satellite positions.

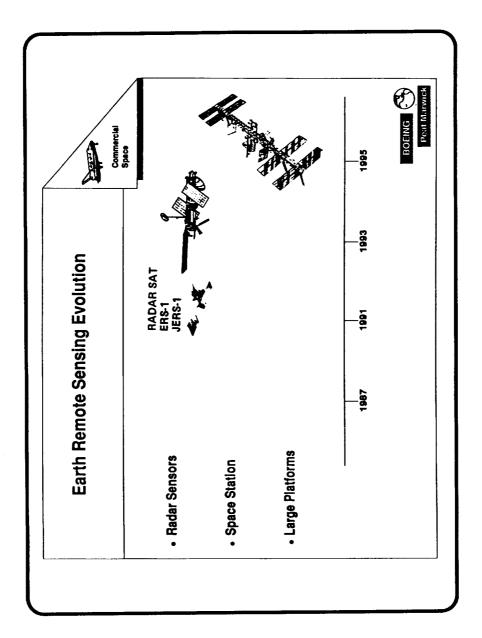
The satellites have a communication system which can relay mission commands and telemetry data between all satellite locations and continental U.S. ground stations continuously.

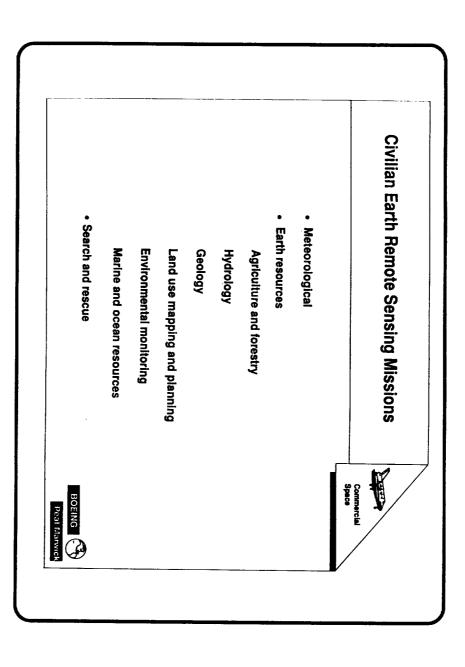




Earth Remote Sensing Evolution

The chart shows the evolution, past and predicted, in earth remote sensing by satellites. It shows the development of satellite ground stations in the 1970's, the United States Landsat Earth Resources satellites, and the recently launched French SPOT satellite. Predicted for the 1990's are synthetic aperture radar satellites and large platforms typified by the proposed NASA Space Station.



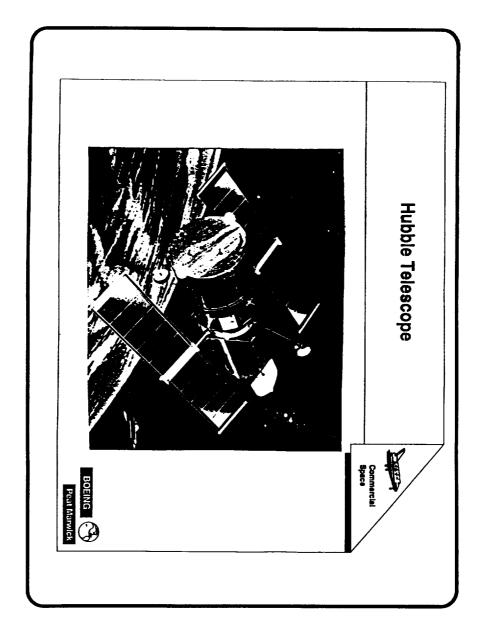


Hubble Space Telescope

This viewfoil depicts an artist's concept of the fully deployed multipurpose Hubble Space Telescope with the Shuttle nearby. The telescope has a TV type recording system with much more sensitivity and dynamic range than photographic films and is capable of observing celestial sources 50 times fainter than the most powerful telescopes on the ground.

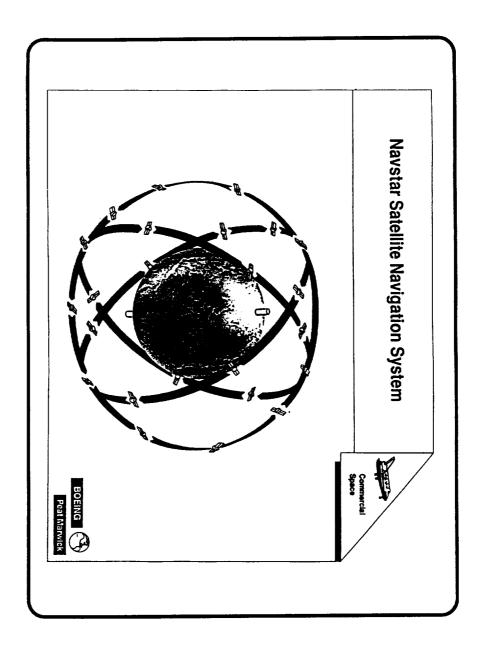
The telescope system will enable Man to piece together much more of the puzzle of the universe: how it began, how it grew, how it is changing, and how those changes affect Earth. Its unique capability for sharply defined imagery without atmospheric interference allows scientists to gaze seven times farther into space than ever before, possibly to the edges of the visible universe.

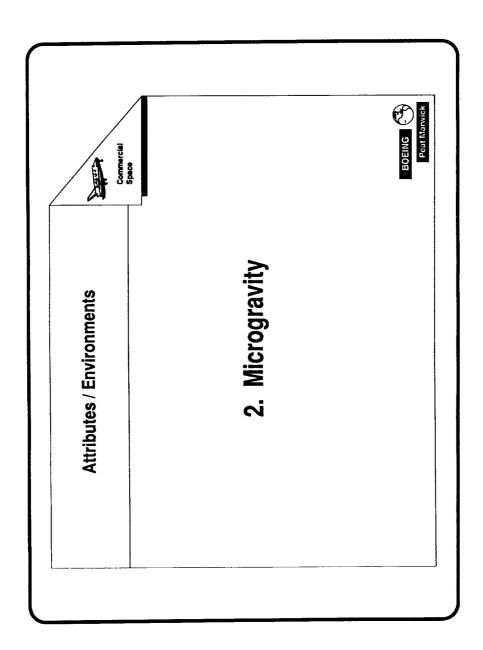
The telescope will be remotely operated by scientists on the ground through a television-type pointing and recording system. Several optical sensors, located in the instrument bay behind the primary mirror, share the concentrated light collected from celestial sources. The instruments are modular so that modifications, repairs, or replacements can be performed by astronauts.



Navstar Satellite Navigation System

The U.S. Air Force is planning to establish a network of 18 Navstar Satellites for surface navigation. The satellites will be in three separate polar orbits (6 per orbit) at an attitude of 11,000 miles. From these orbits they will beam radio signals continuously to allow any one on the surface of the earth with a radio to determine his position accurately to within tens of feet.

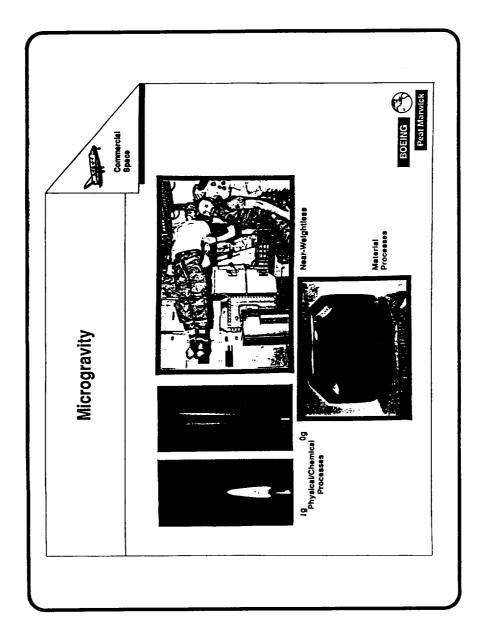




Microgravity

Microgravity conditions in spacecraft create unique opportunities for experiments. All objects in orbit are in free fall and have no apparent weight. There are no convection or buoyancy effects in gases or liquids. The use of small thrusters to control the attitude and position of a satellite introduces effective gravitational forces. On manned missions there will be somewhat more gravity due to astronaut movement.

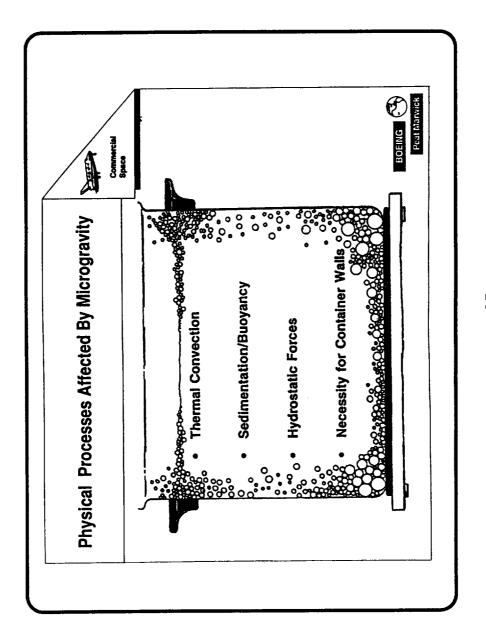
In the picture astronauts Carr and Pogue demonstrate superhuman strength in their pose. This weightless freedom actually inhibits astronaut performance for some tasks requiring application of external forces. Candle flames demonstrate the lack of air convection in a weightless atmosphere where hot combustion gases are not driven upward by heavier cold gas below. Such lack of convection and buoyant separation allows growth of much larger and more uniform crystals such as mercuric lodide shown here.



Physical Processes Affected by Microgravity

Microgravity results in the weakening of natural phenomena such as convection, sedimentation, bouyancy, hydrostatic pressure, and the necessity for container walls. The removal of these phenomena has a significant impact on many aspects of the processing of materials and on scientific research in areas such as studies of combustion and fluid transport phenomena.

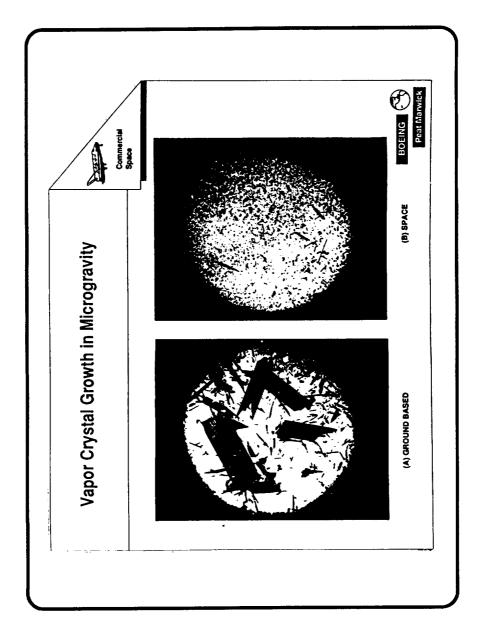
There are large uncertainties in the current understanding of microgravity phenomena and a strong research foundation must be built for commerical applications.



Vapor Crystal Growth in Microgravity

Microgravity conditions enhance the quality of manufactured crystal products. Experiments on Shuttle produced significantly larger and higher quality crystals.

Vapor crystal experiments in space have produced surprising and unexpected results. The flight samples had loose, web-like structures of large platelets. These experiments also produced thin crystals that grew in the gas atmosphere instead of on the ampoule wall. Some of the crystals were significantly larger than those produced on Earth; for example, one of the space-grown crystals was about 20mm by 10mm. Also, the experiment samples make it very clear that the more uniform microgravity growth conditions have a beneficial effect on surface and bulk morphology; for example, the defect density is lower (about 1% of ground-based processing) and the samples have much better planarity.

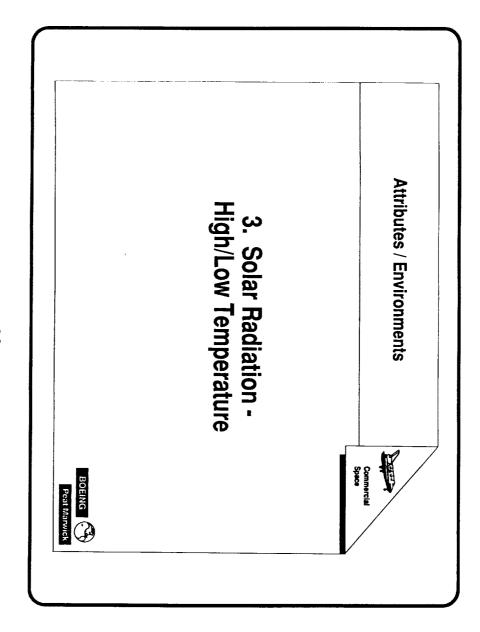


Summary Materials Processing in Space

Applications of the microgravity environment can be categorized by scientific discipline, by process, by type of experimental or production facility or by end product (research results or physical products).

The accompanying table was abstracted from the Microgravity and Materials Processing Facility (MMPF) contract report and represents an approach which combines some of these methods of categorization (the MMPF study is an ongoing contract effort sponsored by Marshall Space Flight Center and performed by a Teladyne Brown Engineering/Boeing team). The discipline areas shown form the basis for the definition of experimental facilities for the U.S. Laboratory Module of the Manned Space Station.

	Commercial	Space	T	Г			1	BOEING (
Summary Materials Processing in Space	Experiment	Collegen Processing Continuous Flow Electrophoresis Isoelectric Focusing Protein Crystal Growth	Directional Solidification Electroepitaxial Crystal Growth Fleat Zone Crystal Growth Solution Crystal Growth Thin Film Crystal Growth Yapor Phase Crystal Growth	Acoustic Containerless Processing Glass Fibre Pulling High Temperature Glasses	Autoignition Studies Droples Burning Premixed Gas Combustion Solid Surface Burning	Cloud Formation Microphysics Critical Point Phenomena Free Surface Phenomena	Electromagnetic Containerless Processing Estatolog Alloy Solidification Foam Metals Solidification of immiscible Alloys Undercooling/EM Effects	Membrane Production Monodagene Latra Spheres Transcriatization in Thermoplestics Zeolite Catalyst Production
	Discipline	Bioprocessing	Electronic Materials	Glasses and Ceramics	Combustion	Fluids and Transport	Metals and Alloys	Polymers and Chemistry

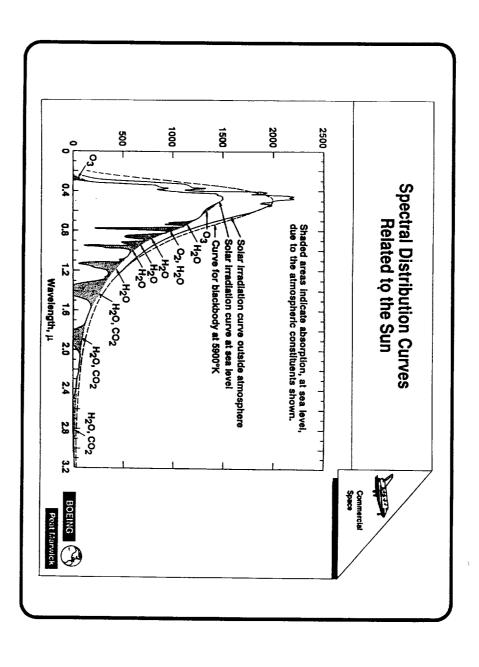


Spectral Distribution Curves Related To The Sun

The solar irradiance at satellite altitudes is higher than at sea level because there is no atmospheric absorption or scattering. Above the atmosphere the average power level from the sun is 1390 waits/m². The distribution over the wavelength range is shown in the chart. The curve for a black body radiator at 5900°K is also shown. There is a seasonal variation of approximately ₹ 3% due to changes in solar distance from summer to winter.

The solar irradiance at sea level is reduced by about 25%. The absorption bands, shown in the chart are primarily due to water vapor, carbon dioxide and ozone.

Solar irradiance is a major driver in spacecraft design. Configuration of solar cell arrays for electric energy production, thermal insulation blankets and cooling radiators for internal heat control, and exterior instrumentation of all kinds must be designed to accommodate solar energy.

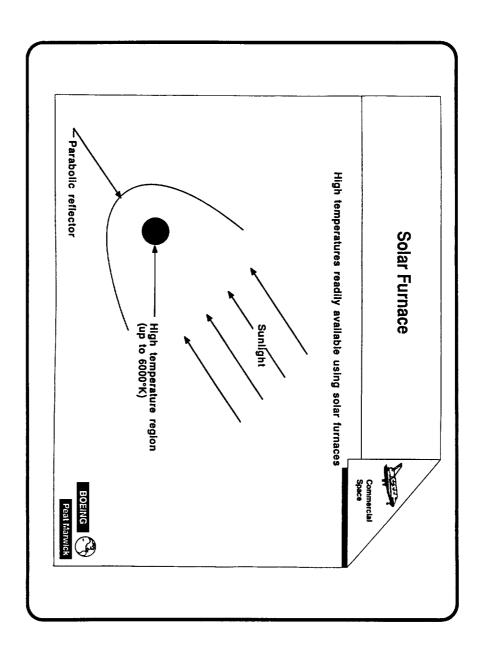


92 C2

Solar Furnace

Material processing furnaces require large energy sources that are hard to maintain in space. Concentration of solar energy provides a convenient and potentially continuous source of furnace power. High concentration ratios are essential so large optics are required.

The theoretical maximum temperature obtainable is approximately 5900° K (equal to the black body temperature of the sun). In practice however, thermal losses will determine the operating temperature. Soviet rocket experiments with 300 fold concentration have provided temperatures of several hundred degrees centigrade. Most low earth orbits, except for the special case of sunsynchronous orbits, well require continuous reorientation of the optical concentrator system to compensate for satellite motion.



Low Temperature Deep Space

The universe has background temperature of 3° Kelvin or -454°F. If one looks away from the Sun and the Earth, this cold background predominates and can be used as a low temperature reservoir or heat sink. The background acts like a 3° K black body radiator witha predominant wavelength at 1 millimeter atthough the radiation has components at other wavelengths. It is temporally constant and extremely isotropic (uniform in all directions) and can be used to calibrate radio frequency (RF)receivers.

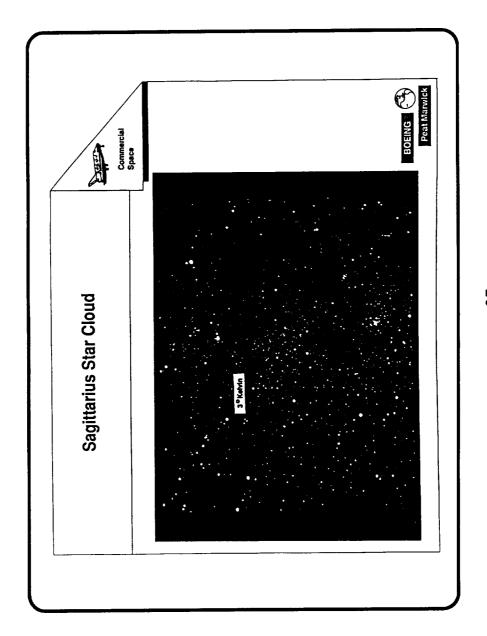
High/Low Temperature Heat Sink/Source

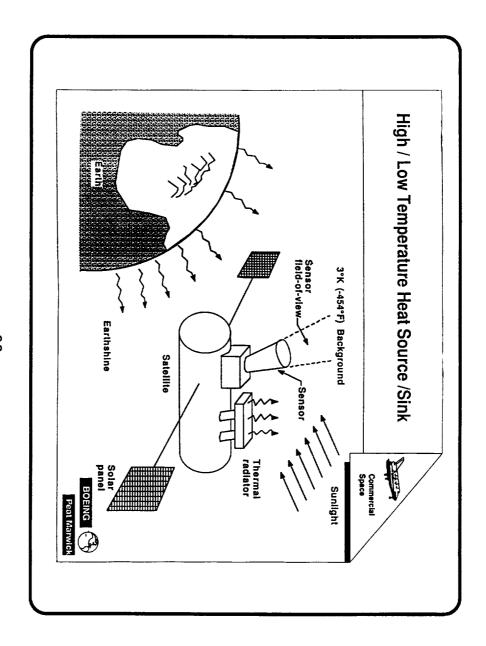
A combination of the solar radiation as a heat source and the low temperature background as a heat sink can be used to solve the increasingly complex problem of total thermal control of spacecraft.

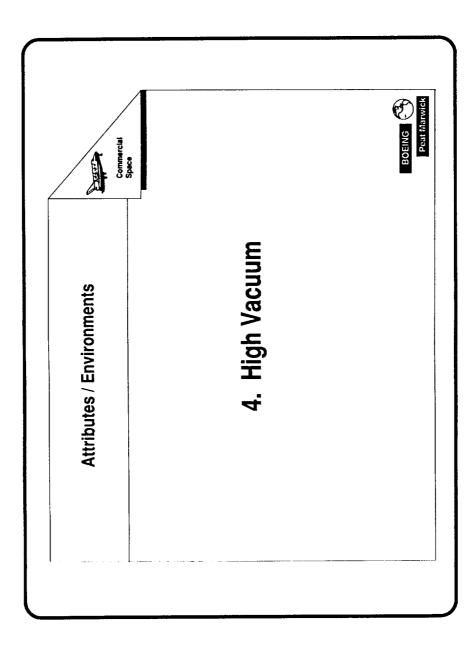
Sunlight can be used with solar panels to produce electrical power for spacecraft operations. High temperature furnaces can be operated by using a solar concentrator.

The low temperature background can be used as a sink for waste heat from manufacturing applications and can also be used to operate heat engines at high efficiency.

The complete thermal control of spacecraft operations can be achieved using a balance of heat input with solar thermal collectors and heat output using thermal radiators.



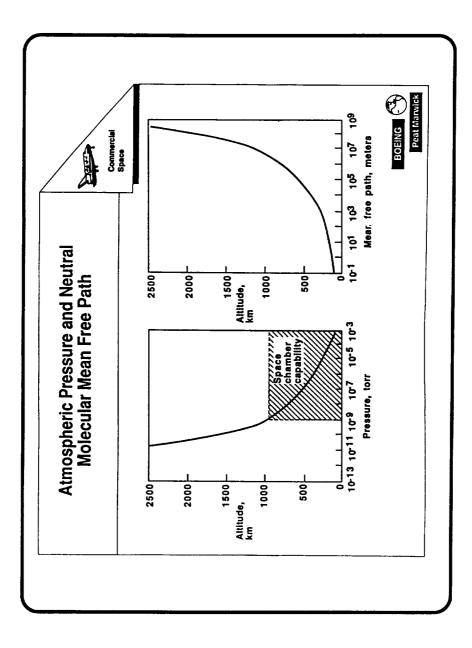




Atmospheric Pressure and Neutral Molecular Mean Free Paths

On the left the chart shows the decrease of almospheric pressure with allitude for typical conditions. Significant variations can occur, caused by changes in solar activity. Large space chambers can be used to simulate atmospheric pressure (and other) conditions for values above about 10.9 torr, corresponding to altitudes below approximately 1000km. On the right the chart shows that the particle mean free path (average distance traveled between collisions) increases with altitude. At low earth orbit altitudes MFP is much greater than spacecraft dimensions.

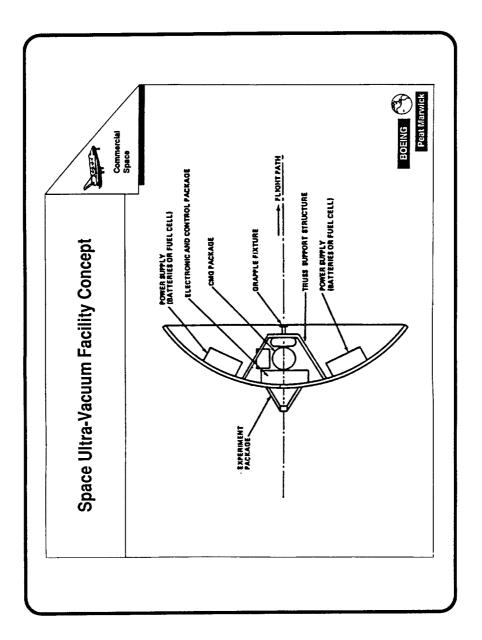
The mean free paths in the chart have been estimated for neutral particles in a typical atmosphere having an average molecular constituency. The neutral particle mean free path, which is determined by elastic (non-coulomb) collisions is of the order of 10 to 100km at low earth orbit altitudes, indicating that self scattering is negligible.



Space Ultra-Vacuum Facility Concept

At 300km the atmospheric pressure is about 10 ⁷-10 ⁸ torr. Some processes, including the growth of pure crystalline films with molecular beams require even lower pressures. The speed of a spacecraft in orbit is greater than the speed of the residual particles in the atmosphere, which means that there is a very low pressure region in the wake of the space craft.

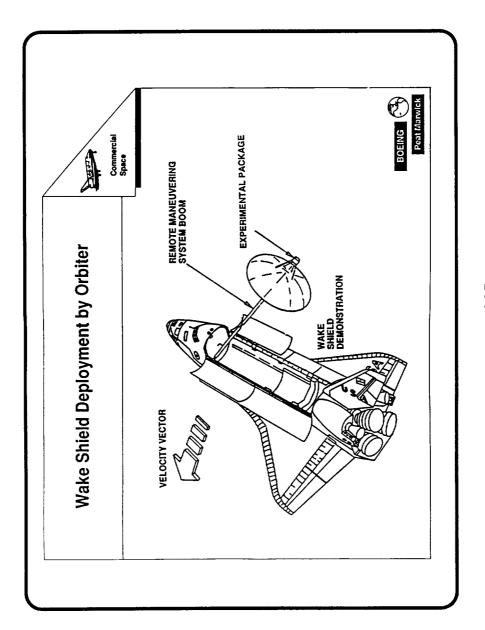
The space ultra-vacuum research facility (SURF) proposed by NASA/MSFC utilizes a large concave wake shield to produce an exceptionally low pressure in low earth orbit. Support instrumentation is located on the concave side facing the orbital direction. Experiments are conducted at the center of the convex side in the wake region of the shield. Pressures around 10⁻¹⁴ torr behind the wake shield would support molecular beam epitaxy (MBE) and chemical beam epitaxy (CBE).

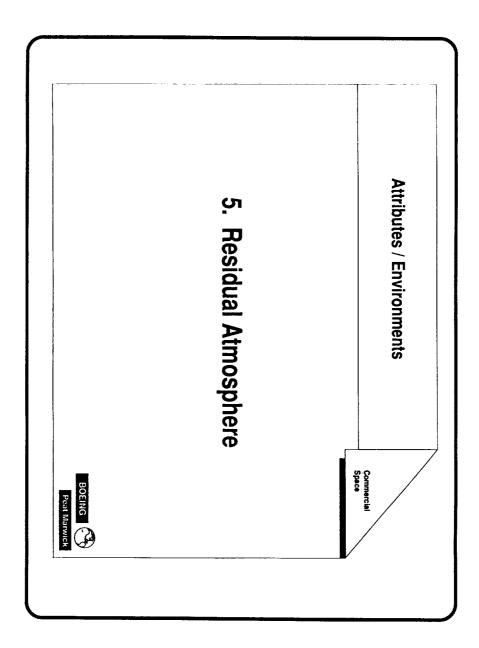


Wake Shield Deployment by Orbiter

The shuttle provides an opportunity for easy deployment of the wake shield uitra high vacuum system using a remote maneuvering boom. Many options for the deployment of the shield would be available on the space station.

The effectiveness of the wake shield can be enhanced by orienting the shuttle so that the shield is already in the wake of the shuttle. Care must be taken so that gas leakage from the shuttle itself does not negate the effects of the shield.



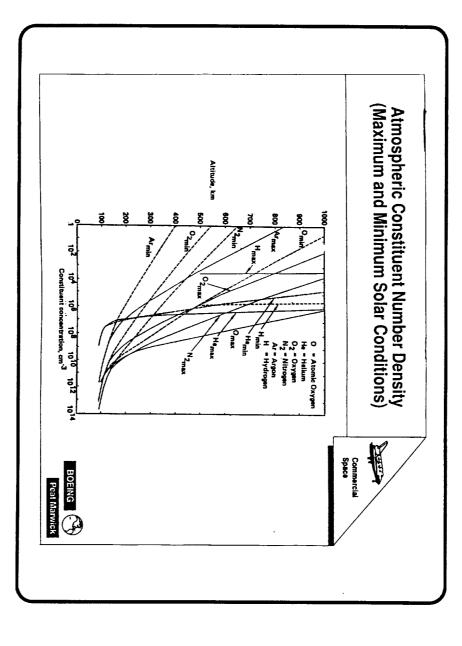


Atmospheric Constituent Number Density

Although pressures at satellite attitudes are very low, the Earths atmosphere does extend tenuously to these attitudes. The atmosphere is mainly atomic oxygen produced by solar-photo dissociation of molecular oxygen.

The chart shows the variation of atmospheric constituent number density with altitude calculated using the MSFAJJTO standard neutral density model. The maximum and minimum values are for maximum solar conditions at 1400 hrs and minimum solar conditions at 0400 hrs respectively. Note the anomalous behavior of Hydrogen which shows higher concentrations for the solar minimum than for the solar maximum.

The results are based on a static diffusion model and are in agreement with experimental data from satellite drag observations.

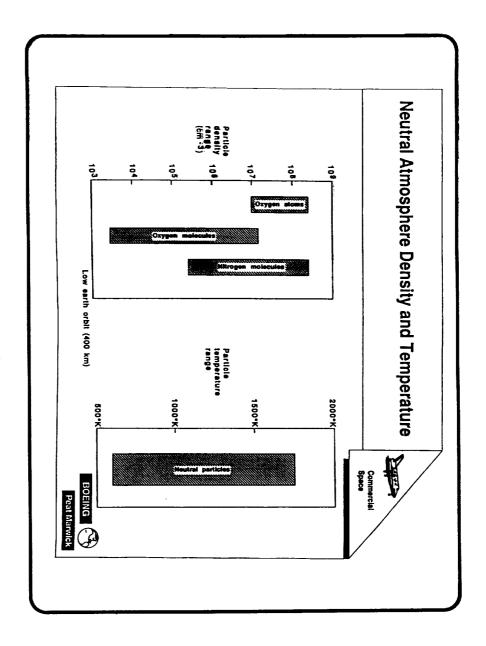


ORIGINAL PAGE IS OF POOR QUALITY

Neutral Atmosphere Density and Temperature

The bar chart shows the range of densities for the three major neutral particle constituents of the atmosphere at an altitude of 400 km. The bulk temperature range for the neutral atmosphere is also shown.

The largest part of the variation in the density and temperature is associated with the sun spot cycle and is probably due to changes in the ultraviolet light output of the sun. The remainder of the variation is due mainly to the diurnel cycle.

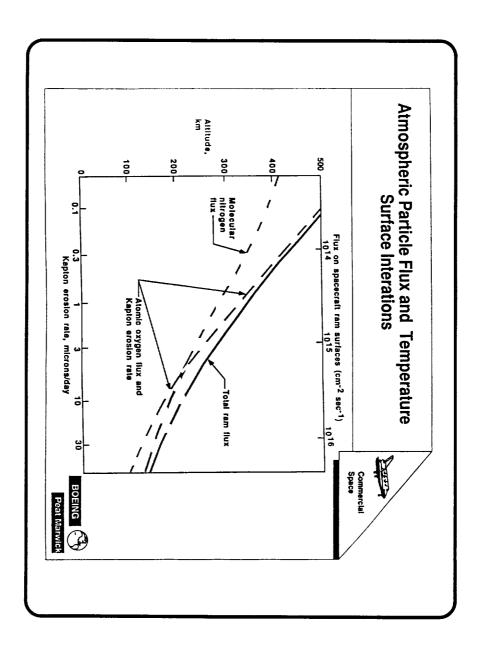


Atmospheric Particle Flux and Surface Interactions

The orbital motion of low altitude spacecraft creates a ram wind of neutral atmospheric gases. Atomic oxygen, the primary constituent, is chemically active with many materials conventionally used on spacecraft exteriors. Degradation of plastic thermat blankets, binders in protective paints, optical coatings on lenses, and silver interconnects on solar panels has adversely affected performance. The chart shows the flux of oxygen and nitrogen and the erosion rate of Kapton as a function of altitude. Fortunately, aluminum forms an oxide that halts further interraction.

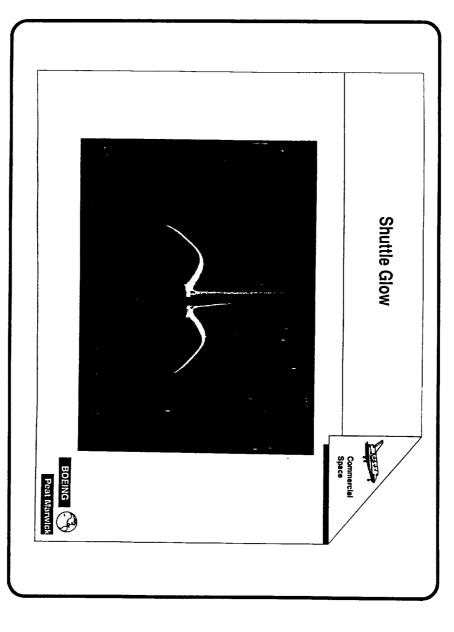
The ram flux provides a unique environment for surface treatment of materials.

Atomic oxygen strikes ram surfaces with 4.8 ev of kinetic energy whereas molecular nitrogen because of its greater mass has 8.4 ev. These energies are comparable to molecular binding energies in many materials. Such conditions provide the opportunity for large-scale creation of new surface oxides under controlled conditions currently unavailable in the laboratory.

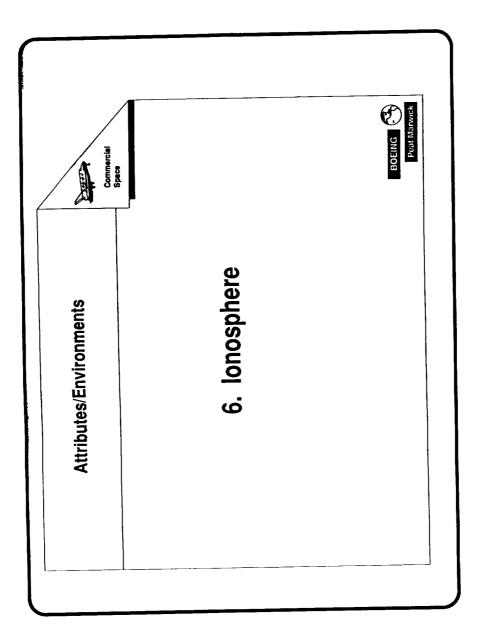


Shuttle Glow

A second phenomenon associated with the residual atmosphere was observed early in Shuttle missions. A visible glow, caused by optical excitation of the residual atmosphere was observed on the leading edges of the shuttle. This photo was taken of the aft payload bay as the Shuttle traveled in the direction of its vertical stabilizer. The thin region of light (about 20 cm thick) is emitting visible and very near infrared radiation (up to 0.9 microns). The photograph is restricted to these wave lengths by the optical transmission of the lens.



ORIGINAL PAGE IS OF POOR QUALITY



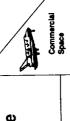
Residual Atmosphere and Ionosphere (At Low Earth Orbit Altitudes)

The earth's atmosphere extends tenuously to Low Earth Orbit allitudes as described in the previous Section. The neutral particles are mainly atomic oxygen produced by Solar photo dissociation of molecular oxygen. Approximately one percent of the oxygen atoms are photo-ionized producing a plasma known as the lonosphere. The plasma consists mainly of positively charged oxygen ions and electrons and negative oxygen ions. Although it represents only about one percent of the gas, the plasma determines many of the properties of the gas such as the electrical conductivity rid the propagation characteristics of electromagnetic waves.

The neutral and charged particle densities will be much higher on the forward facing (or RAM) surfaces and much lower on backward facing (or WAKE) surfaces.

The characteristics of the ionospheric plasma are described in the following charts.

Residual Atmosphere and lonosphere (at Low Earth Orbit Altitudes)



- Earth's atmosphere extends to low Earth orbit
- · About 1 percent of atmosphere is ionized, forming a plasma

Residual Neutral Atmosphere	
99 percent	
Oxygen atoms, oxygen and nitrogen molecules	
Traces of hydrogen and argon	Γ <u>-</u>
Variations caused by solar activity	T

lonosphere
1 percent
Electrons and oxygen ions

Traces of nitrogen lons

Variations caused by solar activity

Determines electrical properties and electromagnetic wave propagation characteristics

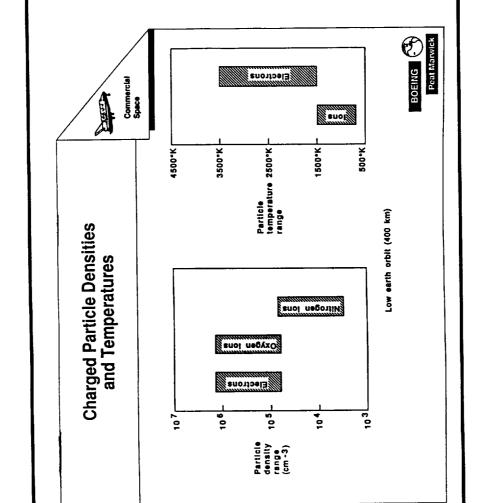
Determines atmospheric drag and chemical characteristics

BOEING (Page 1 Marwick

Charged Particle Densities and Temperatures

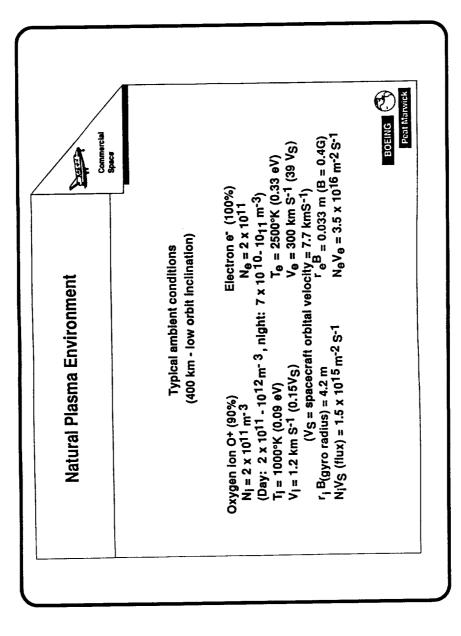
The bar chart shows the range of densities and temperatures for the major ionized species in the ionospheric plasma. As is the case with the neutral particles the ranges are due in great part to variations in solar sunspot activity and diurnal variations. It should be noted that the charged particles, unlike the neutral particles, are not in thermal equilibrium, the temperature of the electrons being considerably higher than that of the ions. This, coupled with the smaller mass of the electrons means that the velocities of the electrons are much higher than the velocity of the spacecraft, which in turn is much higher the ion and neutral particle velocities.

"An orbiting spacecraft is supersonic with respect to ions and stationary with respect to electrons".



Natural Plasma Environment

The chart summarizes in tabular form the plasma and charged particle data which has been described in the previous few pages for typical ambient conditions in a 400 km low inclination orbit. The table shows the ion and electron number densities and temperatures and the associated thermal velocities. The thermal velocities are shown both in units of km/sec and the satellite orbital velocity, Vs. Numbers are also shown for the ion and electron fluxes per unit area of the satellite. The ion and electron gyro radii in the earth's magnetic field are also shown. The electron gyro radius is only 0.033m. Indicating that the electrons are almost completely constrained to move parallel to the magnetic field lines and that the properties of the ionospheric plasma will be very anisotropic.

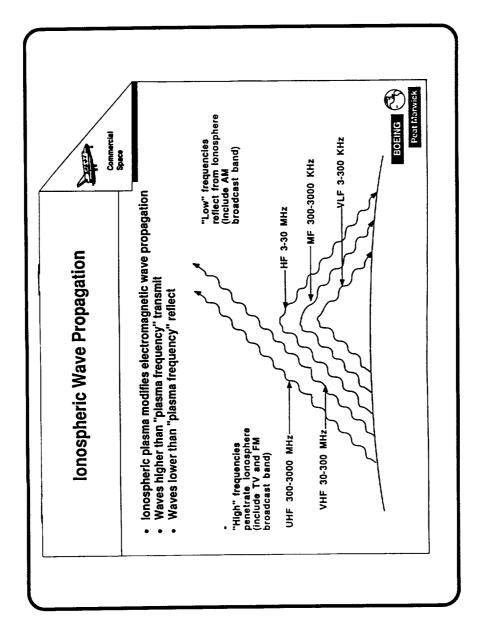


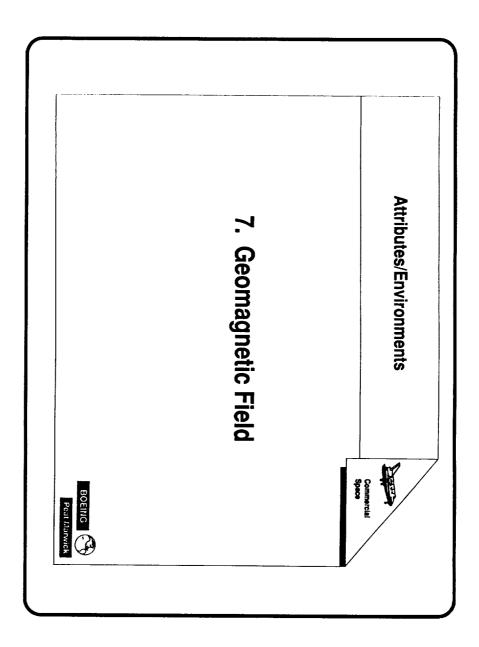
Ionospheric Wave Propagation

The ionospheric plasma has a dramatic effect on electromagnetic wave propagation. The electron density (Ne) in a plasma determines a natural frequency called the 'plasma frequency'. Numerically the value of the plasma frequency is given by 1p *8980 Nel 2 Hz. At frequencies above the plasma frequency electromagnetic waves are transmitted without significant loss, whereas at frequencies below the plasma frequency the wave is rapidly attenuated. If a wave is propagating through a plasma in which the density is increasing with distance, the wave confinues to propagate until it reaches the point where its frequency is equal to the plasma frequency and it is then reflected.

The plasma frequency in the lonosphere increases with height to a maximum value and then decreases. If the frequency of the electromagnetic waves is higher than the maximum the waves penetrate the lonosphere. If not, they reflect at the appropriate height as shown in the chart, and communication "over the horizon" is possible. For communication between the surface and a satellite the signal frequency must obviously exceed the maximum plasma frequency in the ionosphere.

A plasma, particularly one with a magnetic field, such as the ionosphere, is capable of supporting a wide variety of propagation modes including accoustic and hybrid modes. The opportunity to perform propagation experiments in the ionospheric plasma is one of the attractions of the low earth orbit environment.





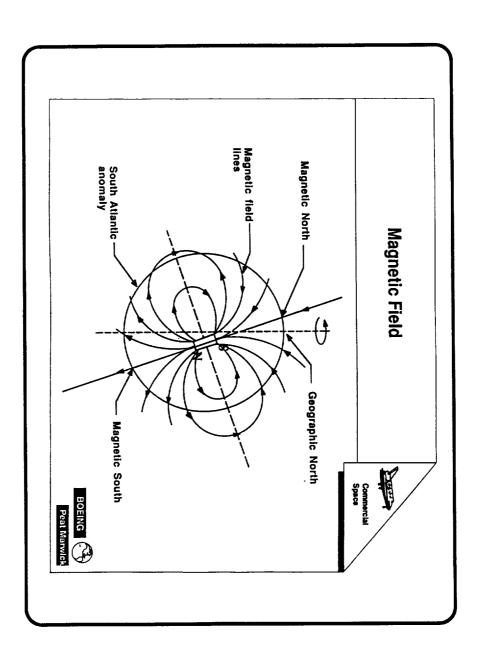
Magnetic Field

The gross features of the geomagnetic field are those of a magnetic dipole whose axis is tilted about 10 ° from the earth's geographic or spin axis. The center of the dipole is also displaced about 500 km from the geometric center of the earth. The displacement produces a region of low magnetic field strength at the earth's surface, known as the South Atlantic Anomaly.

The main magnetic field probably originates by dynamo action in the fluid motion of the molten magnetic core of the earth. Transiant variations are produced chiefly by interaction between solar plasma and the geomagnetic field.

The geomagnetic field acts as a partiel shield against charged particles by bending them away from the earth's surface at low latitudes and by reflecting them at high latitudes.

At high attitudes the magnetic field is distorted by the solar wind and merges with the interplanetary magnetic field.



Magnetic Field Contours

The chart shows contours of constant total magnetic field strength at an attitude of 500 km. At such altitudes local surface scale variations due to iron ore deposit are not observed, the field strength decreases with altitude approximately proportionally to 1/R where R is the distance from the center of the earth. At polar latitudes the magnetic field is nearly vertical, having a value of about 0.5 gauss (0.5 x 10 Tesla). The field changes to mainly horizontal at equatorial latitudes where it has a magnitude of about 0.3 gauss except in the South Atlantic Anomaly, which can be clearly seen in the chart.

The locations of the North and South Magnetic Poles change with time. They are currently located at approximately 75° N, 100° W and 65° S, 140° E respectively.

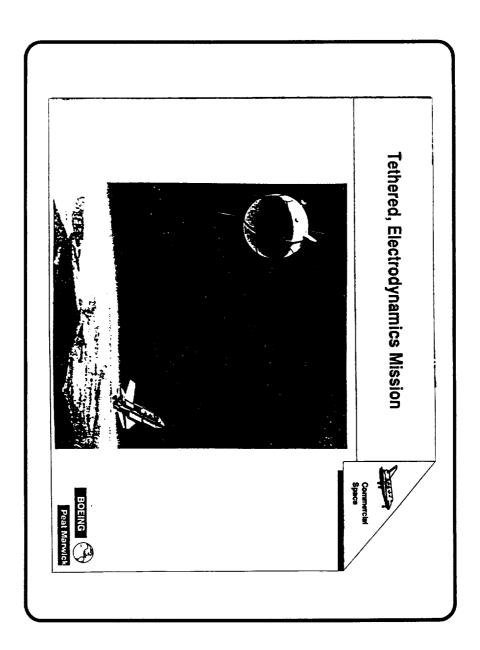
Magnetic Field Contours Lines of Constant B (Gauss) Attitude = 500 km Commercial Space

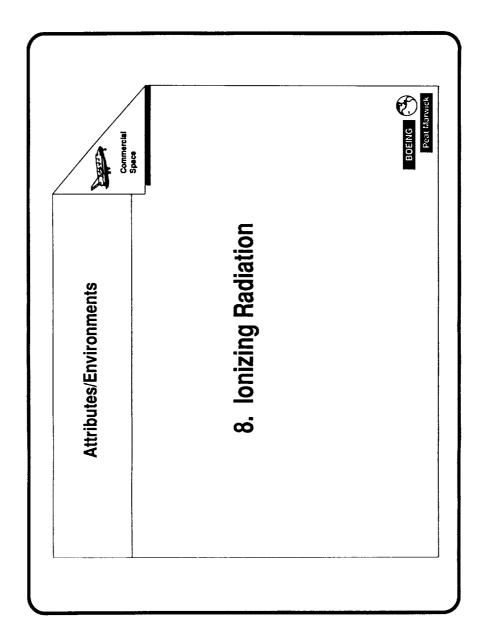
ORIGINAL PAGE IS OF POOR QUALITY

Tether - Subsatellite Power

An electromotive force (emf) is produced in a conductor as it traverses a magnetic field. The magnitude depends on the velocity and the magnetic field strength and direction. At low earth orbital velocities it is about 0.5 volts per meter of conductor length.

Conducting tethers between satellites can be used to generate power if one satelite collects electrons from the lonospheric plasma while the other emits them so that electric current can flow. Primary factors that limit power generation are collector area, plasma density, tether wire and load resistance, and emittar capacity. Power levels of a few kilowatts per kilometer are concelvable. An experimental tethered subsatellite for Shuttle deployment is being fabricated by Aeritalia to test the concept. The subsatellite must have elaborate guidance and control to perform the complex orbital maneuvers.



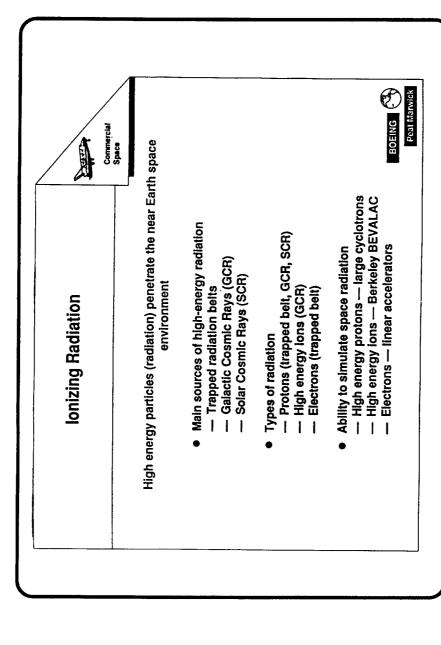


lonizing Radiation

The near earth space environment is bombarded by high energy particles: protons, electrons, sipha particles, and other ions. Some of the particles have sufficiently high energy that they can penetrate material and in so doing they lose energy by ionizing the material. They are collectively called "ionizing Radiation".

There are three main components of this natural radiation surrounding the earth: the trapped Van Allen belts (protons and electrons trapped by Earth's magnetic field), galactic comic rays (protons and high energy ions orginating outside the solar system) and solar cosmic rays (protons and alpha particles emitted by intense solar flares, 30-50 such events per 11-year cycle). The different components of the radiation are discussed in the next few charts.

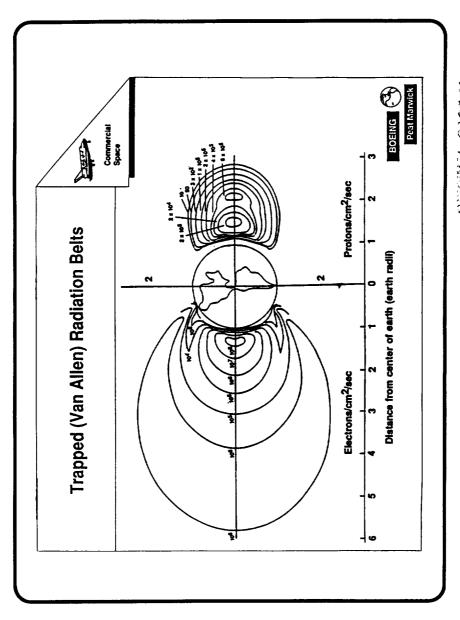
The high energy, highly charged ions of the GCR can be simulated at only a few facilities worldwide, but with significant limitations (low atomic number, energy <100 Mev/nucleon; the BEVALAC at Berkeley California has fewest limitations).



Trapped (Van Allen) Radiation Belts

High-energy protons and electrons are trapped by the geomagnetic field in Van Allen radiation belts. In the radiation belts the charged particles follow spiral orbits along magnetic field lines and are reflected by increasing field strength near earth. The chart shows creacent-shaped flux contours which encircle globe out to several earth radii.

The discovery of the trapped radiation belts in 1958 was a key milestone in space research. The electrons collide with atoms in the outer skin of the spacecraft creating penetrating x-rays and gamma rays that cause tissue damage. The energetic protons can penetrate several grams of material (1-2cm of aluminum is required to stop them) causing ionization of atoms as they terminate in nuclear collisions. Most manned spacecraft missions are restricted to altitudes below 500km to avoid prolonged exposure to this damaging radiation. The lower edge of the belts is controlled by the geomagnetic field and scattering by the upper atmosphere.



135

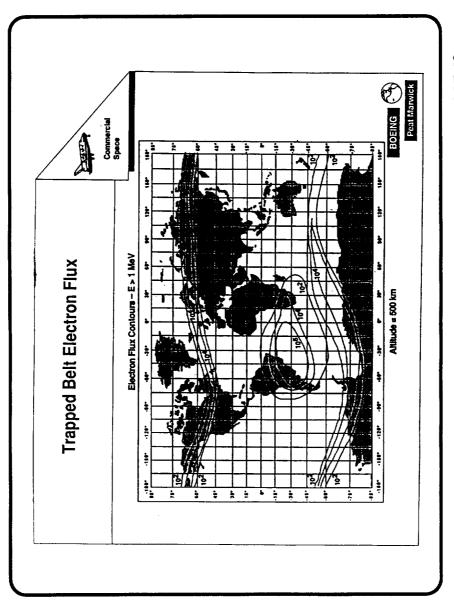
OKIGINAL PAGE IS OF POOR QUALITY

Trapped Belt Electron Flux

Electrons trapped by the earth's magnetic field are part of both the inner beli (500-12,000 km) and the outer belt (18,000-36,000 km). The electron flux peaks at altitudes ranging from approximately 2000-5000 km in the inner belt and at approximately 20,000 km in the outer belt, depending on the electron energy. The electron flux is shown at an altitude of 500 km in the chart.

Because of a sharp decrease in the earth's magnetic field in the area of the South Atlantic, the inner belt electron flux has a high value area known as the South Atlantic Anomaly.

At high latitudes the geomagnetic field lines "bunch in" toward the magnetic poles, allowing energetic electrons of the outer belt to follow the field lines down to low altitudes.

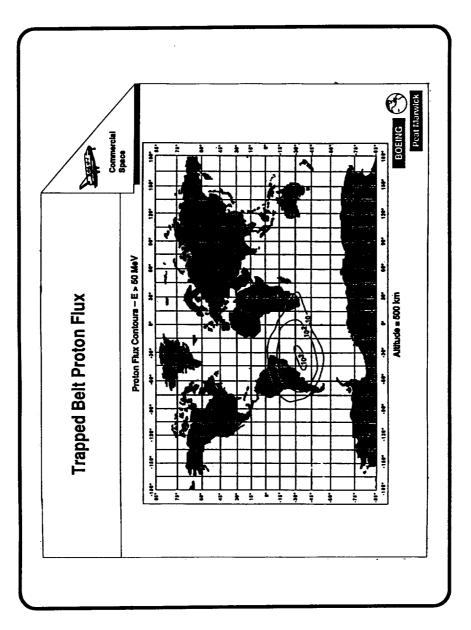


ORIGINAL PAGE IS OF POOR QUALITY

Trapped Belt Proton Flux

Protons trapped by the geomagnetic field are part of the inner trapped belt which extends from about 500-12,000 km and peaks at approximately 2000-5000 km, depending on the proton energy.

As for the electrons the proton flux peaks over the South Atlantic Anomaly. At Shuttle and Space Station altitudes, i.e. an altitude of 500 km, the only appreciable proton flux is encountered in the South Atlantic Anomaly as shown in the chart.

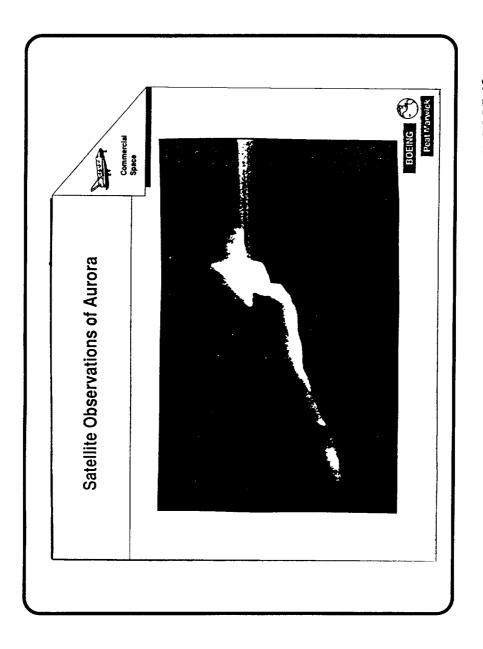


CRIGINAL PAGE IS

Aurora

The Aurora Borealis and Australis are visible manifestations of the intense activity in the geomagnetic field surrounding Earth. Observed and studied since ancient times, its true explanation awaited the discovery of the trapped radiation belts. Disturbances in the geomagnetic field scatter trapped electrons and protons into the upper atmosphere at high latitudes where they excite the oxygen and nitrogen atoms and molecules. The variety of auroral color is due to mixing of line emissions from the discrete excited states of the atmospheric gases.

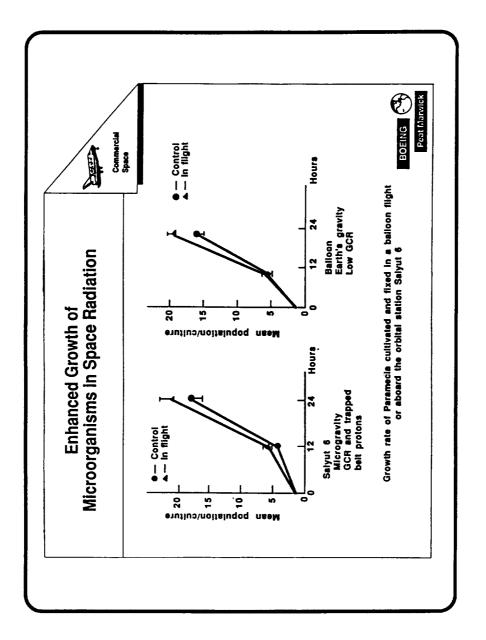
The spatial variability of aurora is demonstrated in this satellite photo of the auroral band extending thousands of miles across the northern hemisphere. Interraction of solar flare plasms with the geomagnetic cavity causes periods of enhanced activity when aurora becomes visible in the continental U.S.



CRIGINAL PAGE IS OF POOR QUALITY

Enhanced Growth of Microorganisms in Space

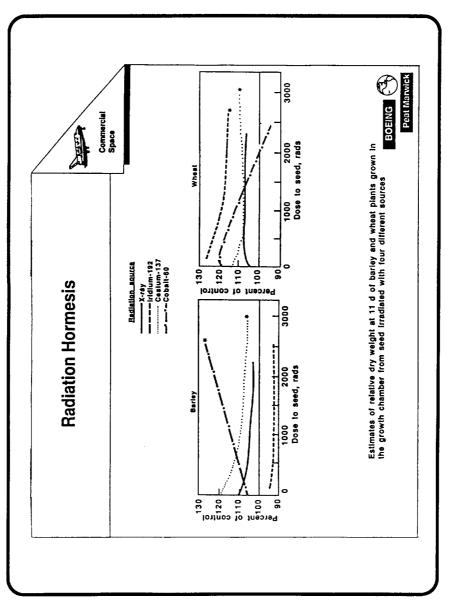
The effect of radiation on biological systems has generally been harmful. This includes the induction of developmental anomalies in animals, cancer in humans, mutations in plants and retardation of all development and colony formation in microorganisms. However, experiments with paramecium tetraurelle, a simple, unicellular organism, have shown enhanced colony growth due to the combined effect of space radiation and microgravity. This leads to the prospect of enhanced growth in more useful microorganisms, e.g., euglena, bacteria spores, genetically-engineered biomolecules. Additional radiobology experiments in space may therefore be of interest to pharmaceutical firms.



Radiation Hormesis

At low doses, radiation has been shown to have a hormetic, i.e. stimulating, effect on the growth of both plant and animal organisms. For plants in particular, the hormesis response is a common phenomenon that is not restricted to either plant species or radiation type. The chart shows the change in growth to barley and wheat as a function of radiation dose, when exposed to four different radiation sources.

For space-tood growing experiments relying on the growth of many generations of plant cycles, this hormetic effect may be important for increasing the food yield. The hormetic radiation effect could be delivered by using either the natural space radiation or on-board radiation sources.

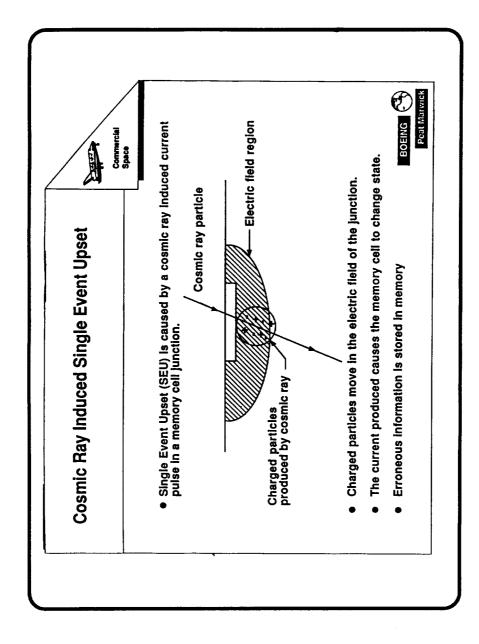


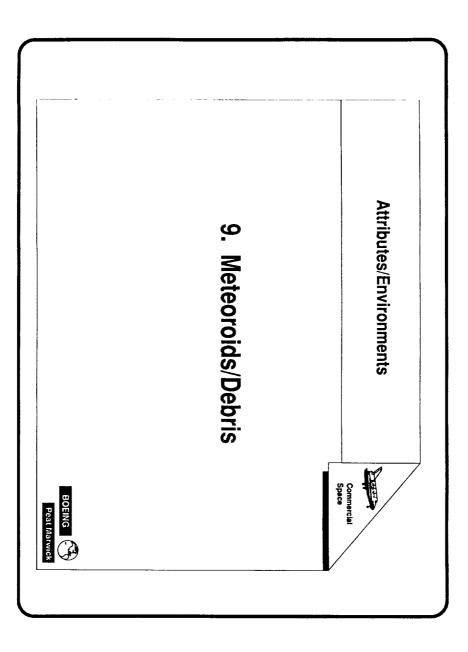
ORIGINAL PAGE IS OF POOR QUALITY

Cosmic Ray Induced Single Event Upset

A Single Event Upset (SEU) is an anomolous change in a semiconductor logic device. SEUs in modern electronics in space are caused by cosmic ray particles or trapped protons. As the particles pass through material they lose energy by ionizing the material and producing additional pairs of charged particles. If the charged particles are near the junction of a semiconductor device in a memory cell they can produce a current pulse large enough to cause a change in state of the memory cell. No permanent damage is done, but the data store in the cell is now in error. Such errors induced in existing apacecraft are causing significant reductions in system lifetime and reliability.

Development of large scale integrated circuits, coupled with the decreasing size of individual circuit elements, has made space borne electronics increasingly susceptible to SEU because the current required to change the state of the memory cell has become smaller and smaller. Techniques are evolving to reduce the system error rates to a tolerable level.



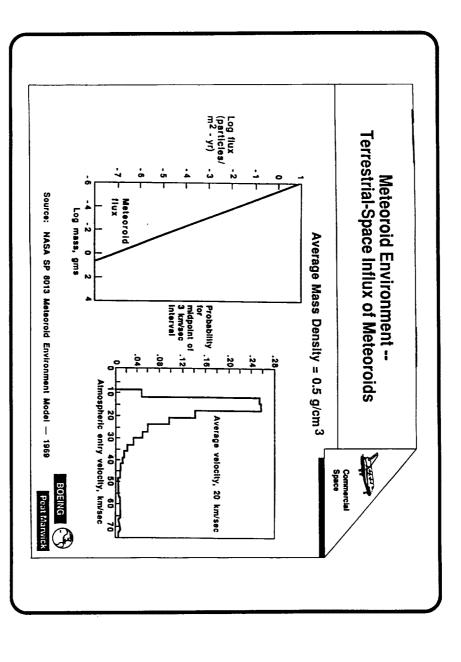


Meteoroid Environment - Terrestrial-Space Influx of Meteoroids

Most meteoroids originate from comets or asteroids outside earth orbit and hence have high velocities. Meteoroids from comets are icy. Meteoroids from asteroids are stony and may contain silicon, iron, magnesium, and other minerals. Since the major source of meteoroids is comets, the average density is around 0.5g/cm⁻³.

Meteoroid Environment does not change significantly from year to year, although the hourly influx may vary as the Earth moves through the meteoroid streams left in the orbital paths of comets or fragmented asteroids. The total mass influx to the Earth is estimated to be 10¹⁰ grams per year.

Meteoroid influx is measured with: impact detectors on satellites, visual observation of meteor trails in the atmosphere, zodical lights, lunar crater accounts, and by retrieving meteoroid material from the sea floor and from the polar icecaps. The meteoroid flux line results from many sources of data and shows that meteoroid size is inversely related to frequency. The flux for meteoroids less than 10⁻¹² grams is uncertain.

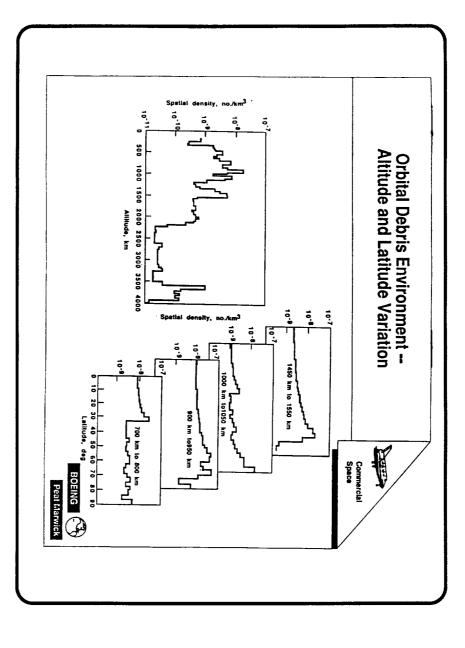


150

ORIGINAL PAGE IS OF POOR QUALITY

Orbital Debris Environment Altitude and Latitude Variation

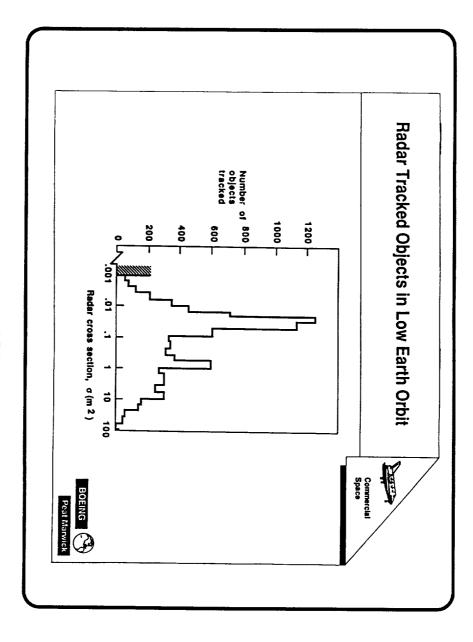
Debris is created during orbital activity. The sources of orbital debris include tragments from satellite destruction (collisions and explosions) and objects released during routine orbital operations. The debris environment shown in the charts is measured using ground based radar. Currently approximately 5,000 objects are tracked and including those below the radar threshold it is estimated that there are from 10,000 to 15,000 particles in orbit. The chart shows the variation of debris density (particles per unit volume) as a function of attitude and latitude. The variations are due to orbital decay and the preferential use of some attitudes and orbital inclinations.



ORIGINAL PAGE IS OF POOR QUALITY

ORIGINAL PAGE IS OF POOR QUALITY Debrie size distribution is obtained from radar gross section measurements. Ridar sensitivity for small objects is fow, therefore the number of small objects in orbit is greater then detected by radar. Flux for these small objects is estimated from extrapolations of known satellite explosions and is assumed similar to the meteoroid flux.

Radar Tracked Objects in Low Earth Orbit



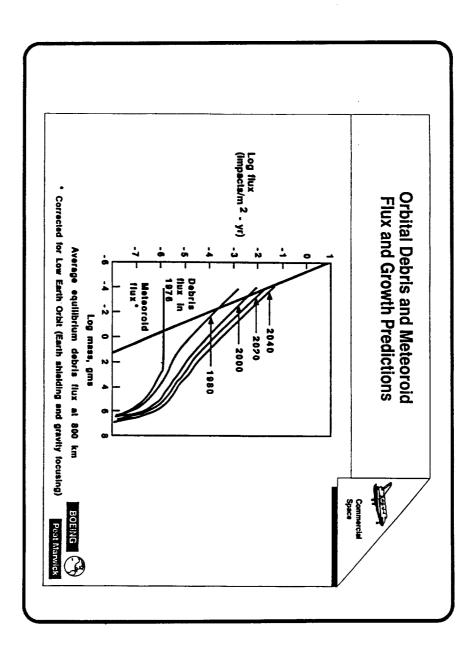
Particle Velocity Distribution in Low Earth Orbit

The velocity of collisions between spacecraft and orbital debris depends on the spacecraft orbit. Most debris impacts occur between 8 km/s and 16 km/s. The velocity distributions are shown in the chart and are derived from the orbital mechanics of the spacecraft and known debris orbits. The majority of expected debris impacts will occure above 8 km/s, which is the limit of current testing capability.

Orbital Debris and Meteoroid Flux and Growth Predictions

The chart shows the debris and meteoroid flux represented as the expected number of Impacts per unit stee per unit time on a spacecraft in orbit at 800 km stittude. As the spacecraft size and mission length increases, more impacts of larger particles will be expected. The debris flux is more important than the meteoroid flux because debris particles large enough to penetrate spacecraft are more numerous. The debris flux is not expected to change significantly with orbit inclination. The meteoroid flux has been corrected for earth shielding and gravity fecusing.

In the middle 1970's, during the use of 8ky Lab, the orbital debris flux was much less than present. Centinued growth is expected in debris flux. The chart shows the predicted growth in debris flux for an attitude of 800 km. Similar growth rates are expected at other attitudes. The debris flux loncrases with time because debris continues to be rateased during orbital producing more particular.



Debris/Meteoroid Hazard and Dual Plate Shielding System

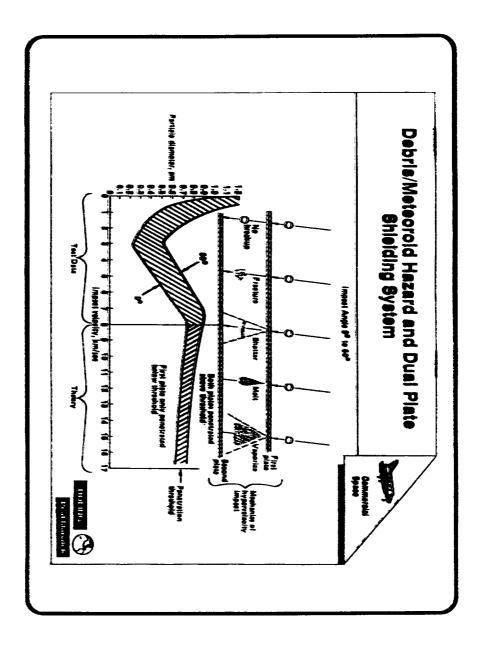
Both natural (meteoroid) and manmade (debris) particles pose a threat to orbiting spacecraft.

"The possibility that large antimisate spacecraft could be disabled by the billions of particles of manned of defris orbiting the Earth is an area of increasing concern to the Strategic Defense initiative Organization. This is so because a particle smaller than a grain of sand flying at Mach 25 could destroy an un. This is 80 whiche, it also could severely damage the U.S./niernational space station planned for the 1890s. The Air Force is focusing on characterization of the debris axistard and on protection technology. NASA has told outside advisors a safety problem clearly exists."

Aviation Week and Space Technology March 16, 1987

The chart shows the performance of a proposed dual plate shielding system under hypervelocity impact. The most weight efficient shield against meteoroids incorporates at least two separated plates. The first plate is designed to inhibit penetrations in the second by breaking up the particle and spreading out the fragments. The penetration threshold represents the division between penetrating and non-penetrating particles, and is defined with test data and theoretical analysis. Large particles are more penetrating than small particles. Slope changes in the penetration threshold reflect the velocity degendence of hypervelocity impact mechanics; low velocity particles do not break up as much upon first plate impact leaving a more lethal fragment.

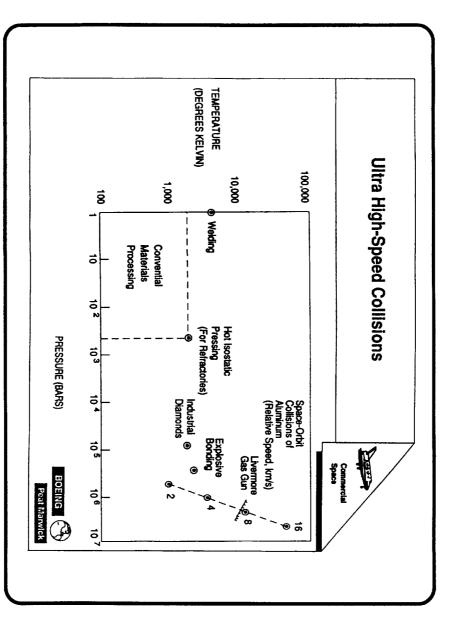
The capability of current testing systems limit the test data to below 8 km/s, therefore the penetration threshold above 8 km/s relies on theory. The majority of orbital debris impacts are expected at velocities above current test cabability. The average meteoroid impact velocity is 20 km/s which will vaporize the particle.



CRIGINAL PAGE IS OF POOR QUALITY

Ultra High-Speed Collisions

Orbital cellisions provide a unique test-bed for utita-high kinotis energy processes. Satellites in low earth orbit travel at 8 km/see along their trajectories. By sounter-orbiting objects (e.g., in polar orbits), a relative cellision speed of 18 km/see can be atlahed. Such a cellision generates exceptionally high pressures and temperatures, well beyond terestrial processing sepability. The experimental light gas gun at Livermere can service comparable operating conditions for very minute projective. The most energet high strain rate materials proceeding is explositive bending of motals and explosive industrial diamend manufacturing. Possible future applications include presessing of refrectory or utita-hard compounds.



ORIGINAL PAGE IS OF POOR QUALITY

DOMESTIC AND INTERNATIONAL COMMERCIAL SPACE ACTIVITIES SECTION IV

Domestic and International Commercial Space Activities

October 25, 1988

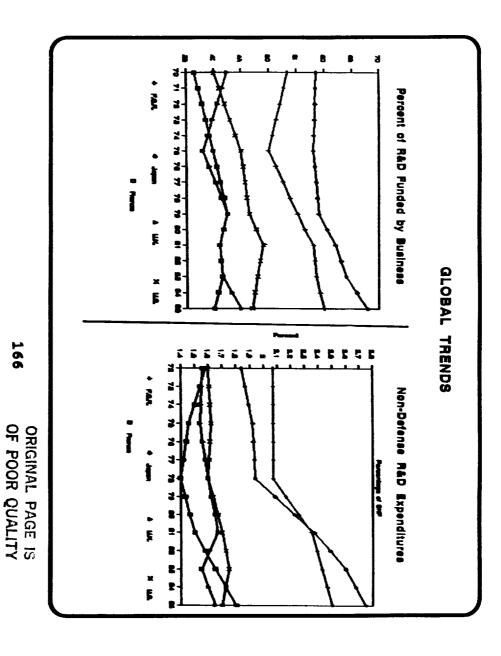
Frank DiBello Partner Peat Marwick Main & Co.

INTRODUCTION

- U.S. competitiveness in the international space market is a major issue facing U.S. industry and NASA.
- a majority of countries are charting a deliberate path towards becoming self-sufficient in most aspects of civil space activity
- Present a brief analysis on each major country involved in commercial space adressing observations, technological thrusts and ways of doing business in the following areas:
- Space Transportation/Launch Services
 Platforms/Industrial Services
 Communication Satellites
 Earth and Ocean Observations
 Materials Processing in Space

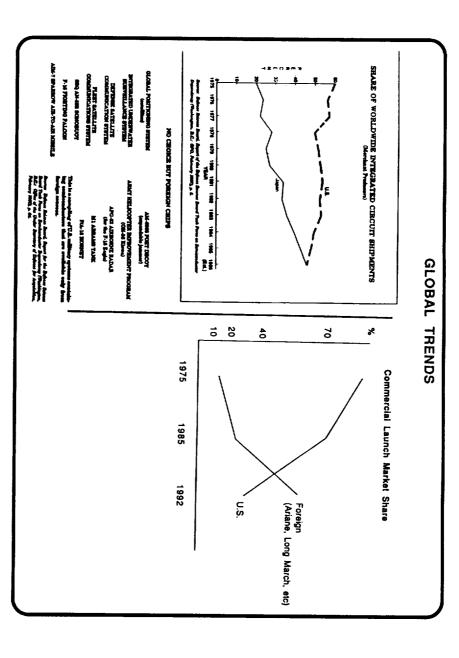
INTERNATIONAL COMMERCIAL SPACE OBSERVATIONS

- By mid to late 1990's Europe, Japan and the Soviet Union will be self-sufficient in most aspects of civil space activities
- There will be more cooperation between governments (Space Station Freedom)
- Teaming and joint ventures are becoming more prevalent in many international space endeavors
- · International budgets seem to get more "bang for the buck"
- smaller government organization
 more delegation/participation by industry
- more application focused projects
 long term planning approach/commitment
 view space as part of their mainstream economy
- · Majority of foreign competition is subsidized



Ariane (66%) Market Share of U. S. Commercial Firms and Ariane Launch Vehicles, 1989 - 1992 Sources: Office of Commercial Space Transportation, U. S. DOT Artanespace Leunch Manifest, 1988 Commercial Firms (34%) GLOBAL TRENDS 8 4 8 4 8 8 8 1987 Materials Processing Government Civil Space Applications Budgets* (Approximate: In millions of then year U.S. Dollars) 1983/84 Source: U. S. Chril Space Program: An AIAA Assessment, March 1967, AuAA 1987 Remote Sensing 1983/84 Data for U. K. and Italy unavailable. 248 20 00 80 30 05 20 05 1983/84 1987 Satelilte Communications ESA France West Germany Japan Canada Entity TOTAL U.S.A

167 ORIGINAL PAGE IS
OF POOR QUALITY



168

CRIGINAL PAGE IS OF POOR QUALITY

ഗ
Ш
F
4
F
S
Ω
ш
F
=
=

Space Transportation	Platforms/Industrial Services	Communication Satellites	Earth and Ocean Observations	Materials Processing In Space
Space Shuttle- resumed launches 9/29/88 • ELVs	Space Shuttle - experiment capabilities and satellite deploy, retrieval and repair Spacelab and Pallets -	Self sustaining commer- da Incustry thru 83 - 81 sate- lites sold (72 U.S. built) TOPEX/Poseidon	Meteorogical satellites Landset TOPEX/Poseidon	Ground based reseach NASA centers Use of NASA tac- Itities GCCDS 3 CE
vehicles next launch in rext launch in private sector firms have invested over • Space Station \$400m in launch activities • Spacehab • U.S. gov.t. is the primary customer	next launch in 1991 Space Station Spacehab	ACTS Domestic satellite paging sylems	• ERBS - Earth Radiation Budget Satellite • EOS - Earth Observation System	Space based exp. electrophoresis crystal growth metals & alloys spacelab exp spacelab exp 112 U.S. exp 8 JEAs.
	Industrial Space Facility Free Flyer - long duration expo- sure facility constraints		Ground Based Research sensor development	Space Station - new and extended MPS capability
	- STATITAN - Goddard SFC Exp- lorer Platform Prog TDRSS			• industry is in research and testing phase

CRIGINAL PAGE IS OF POOR QUALITY

169

UNITED STATES COMMERICAL SPACE OBSERVATIONS

· U.S. space budget is \$28 billion, \$10.9 billion is for NASA

Space Transportation

- U.S. faces severe problems from foreign competition and weakening demand for its services
- Ban on shuttle commercial communication launches:
- was impetus for U.S. ELV industry
- allowed shuttle manifested payloads to launch with U.S. competitors
- 90% of launches have been successful over past 20 years
- · Fiber optics and longer satellite lifetimes will have effect on demand
- Agreement with Chinese on number of U.S. payload launches will be have an effect on this industry
- Small ELV is the fastest growing area (SSS, Pegasus)
- first Pegasus iaunch July 1989
 new entrants include AMROC, Eprime, Space Services
- Recent launch insurance policy

UNITED STATES COMMERICAL SPACE OBSERVATIONS

Communication Satellites

- · U.S. supplies 3/4 of world market
- U.S. satellite manufacturers concerned that other countries will not need American technology to manufacture satellites -- this may open the door for widespread use of Chinese and Soviet launchers
- Sept. 1988 Dept. of State gave conditional approval for export of two satellites for Aussat and one for AsiaSat

Platforms/Industrial Services

- Industrial Space Facility man-tended free flyer; on shuttle manifest-1992 Spacehab shuttle manifest-1991; NASA agreement for 6 flights Astrotech Operations, Inc. provide payload preparation services at KSC Payload System, Inc.
- GD/Aeritalia joint venture for logistics module and payload processing Boeing logistics module proposal

UNITED STATES COMMERICAL SPACE OBSERVATIONS

Commercial Earth & Ocean Observations

- EOSAT Landsat operation
- Landsat 6 approved
- Congress is studying post Landsat 6 requirements
- Increasing number of value added retailers

Materials Processing in Space

An Sounding Rocket

6 Centers for the Commercial Development of Space (CCDS)

- UAH Sounding Rocket
- Boeing, Rockwell and Grumman furnaces
- Still need more equipment
- 3M is biggest industry participant

European Space Agency (ESA)

Space Transportation	Platforms/Industrial Services	Communication Satellites	Earth and Ocean Observations	Materiels Processing in Space
• Ariane 1,2,3 and 4 ELV series	Developed U.S. Space-lab	 Activity limited to Euro- pean programs and subcontracting to INTELSAT 	SPOT - commercial system launched 2/86 1st of 4 spacecraft	West Germany & France most active West Germany
Ariane 5 in develop- ment (P)	Partner U.S. Space Station Freedom - develop lab module.	• 10 year budget of \$2.1	- heavily gov't. subsi- dized	MPS leader in Europe Strong gov't. support
• Hermes - manned reusable spaceplane	polar platform & free flyer	billion for space based communication development	- 10m panchromatic data resolution	Spacelab participation in 1983 and 1985
	· European Retrievable Carrier (EURECA)		- SPOT Image - comm-	TEXUS sounding roc- ket program (1978)
	Deta Relay Satellite		ercial firm markets data; founded by CNES	Pool of hardware for TEXUS and Spacelab
	System - similar to U.S.			• Spacelab D-2 - 1992
	TDRSS			· INTOSPACE
				Emphasis on ground based research
				• flew exp. on Spacelab 1 & 3, USSR Salyut & MIR • late 1980's
				·NOVESPACE

EUROPEAN COMMERICAL SPACE OBSERVATIONS

- Consortium of 13 western European nations with \$1.1 billion budget, France supplies 47% of ESA budget
- Highly capable in communication sattellite area, but not yet competitive with U.S. industry
- British companies are strongest competitors to U.S. satellite companies Arianespace offered special launch prices to non-european gov'ts. If those customers purchased satellite payloads from Ariane contractors
- Arianespace launched 23 communication satellites over the last 4 years
- pricing is comparable to U.S.

 Arianespace has gov't, backing so could lower price to meet Soviet Proton or Chinese Long March price
- by 1986, Arianespace had 50% of market; it currently has 60-70% of world market with a backlog of 43 launches
- Arianespace founded its own insurance company in 1986 when international insurance market was unavailable to insure launch risks
- Ariane vehicle is commercialized thru Arianespace (owned by CNES, aerospace companies and European banks)
- Current MPS leader in the western world
- Spacelab
- TEXUS sounding rocket & furnace equipment INTOSPACE, NOVESPACE

became oplier of A) ground		
8 g (₹ 19 g (₹	× •	

		JAPAN		
Space	Platforms/Industrial Services	Communication Satellites	Earth and Ocean Observations	Materials Processing in Space
• MU - class launchers	Partner U.S. Space Station Freedom	ing comm. help from turers for	MOS-1 - Marine Observation Satellite (1987)	Conducted experiments on Shuttle, Spacelab and its own
• TR-1100 Sounding Rocket	Institute for Unmanned Space Experiments	domestic use	JERS-1 - Earth Resources Satellite - 1992 (P)	suborbital rocket
• N-I, N-II ELV	(USEF) Free Flyer (MPS) - (P)	Independent geostation- ary comm. satellite industry by 1990's (P)	• GMS series meteoro-	First Matenals Process- ing Test (FMPT) (P)
• H-I - initial launch '87	• Engineering Test Satellites (P)	Independent broadcast- ing satellite industry by		 5 consortia of Japanese industrial firms organ- ized to pursue space
· H-II (P)	Data Relay Satelite	1990's (P)		experiments - primarity in microelectronics
Unmanned mini- shuffle (P)	System (P)	Major manufacturers are Nippon Elec. Co. Mitsubishi Elec. Co. Toshiba		
		1984 - Japan became dominant supplier of large (Class A) ground stations Japan 41% U.S. 29%		

JAPANESE COMMERICAL SPACE OBSERVATIONS

- Major thrusts include Space Station Freedom module, launch vehicle, communications and MPS research
- Two space agencies NASDA (Operations & Applications) & Ministry of Education (Science)
- Dominant planning influence is MITI thrusts are tied to industry stated needs
- Tension between NASDA and MITI

- Japan will play a significant role in commerical space by mid 1990's
 goal is to become an <u>autonomous</u> space power
 gov't, will take the lead and encourage private investment thru: gov't, investment & loans, tax breaks, technology transfer...
- Space budget is \$800 million; only \$350m below ESA budget which includes 13 member
- Expected to invest \$5.2 billion on satellite development between 1986 and 2000

Œ
ഗ
S
ä
_

Space Transportation	Platforms/Industrial Services	Communication Satellites	Earth and Ocean Observations	Materials Processing In Space
• Proton ELV	· Salyut series space stations	Molniya Spacecraft sytem - 1965	Remote sensing data being sold worldwide	Use Salyut 6,7 and MIR Space Stations
• Energia ELV (P)	• MIR Space Station	- Intersputnik - 1968	4 oceanographic sat- elites on orbit	• Experiments on semi-
Kosmolyet - Soviet Shuttle (P)	Glavicosmos marketing microgravity services	Geostationary comsats - 1974	- KOSMOS 1500 ('83) - KOSMOS 1602 ('84) - KOSMOS 1818 ('87)	- KOSMOS 1500 (83) growth, ile sciences - KOSMOS 1602 (84) - KOSMOS 1818 (87) - KOSMOS 1818 (87)
	Photon Unmanned Recoverable Re-entry Vehicle			of gallium arsenide and cadmium-mercury telluride are produced
				Developing processing techniques and facilities to support manufacture of advanced materials

USSR COMMERICAL SPACE OBSERVATIONS

- Agressively seeking western customers for its launches and partners for its space projects
- Civil space organization is Glavkosmos initiated new marketing strategy offering launch capability, pricing flexibility, security of property ...
- Total space budget is \$20-25 billion (approx. 75% military)
- · Responsible for 91 out of 103 launches worldwide in 1986; achieved 95 launches in 1987
- March 1988 conducted commercial launch on Proton ELV for India offer price is approx. 50% of Ariane launch price
- · Dept. of State does not allow export licenses for transfer of U.S. built spacecraft to USSR Dept. of Commerce granted export license (Feb. '88) to U.S. firm (Payload Systems, Inc.) to allow MPS experiment to be flown aboard MIR
- Achieved over 3000 man hours of experiment time and 1600 experiments to date (MPS) (U.S. has conducted 112 space based MPS experiments)
- MPS program is applications oriented less emphasis on underlying science

^{*} All budget figures are for 1987-1988 deta

	Materials Processing in Space	• SETE - Aug. 1987 was first launch • 2 MATRA exp.
	Earth and Ocean Observations	
CHINA	Communication Satelities	Civil program emphasizes domestic communications, meteorology and earth resources satellites
	Piatforms/Industrial Services	Scientific Exploration and Technical Experimentation Satelite (SETE) recoverable and non-recoverable MPS capsule SEX88 - launch of West German INTOSPACE commercial psyload
	Space Transportation	Long March 2,3 ELVs Ist commercial launch in '87 on LM2 for French co MATRA Launch vehicle tech- nology derived from USSR

CHINESE COMMERICAL SPACE OBSERVATIONS

- Accelerating its involvement in all areas
- Launched recoverable re-entry satellite August '88 with 4 commercial MPS experiments on board
- Active in world market thru offering of its launch services
- in negotiations with U.S. Dept. of State to agree upon number of U.S. payloads allowed to be launched aboard Long March vehicle
- Chinese launching only 4 foreign payloads per year constitutes 20% of commercial demand thru early 1990's (3 U.S. ELV companies and the French Ariane vie for 15-20 launch demand per year)

Materials Frocessing In Space	990's rrh ch ch
Earth and Ocean Observations	India India IRS-1 ('88) Canada Radarsat -mid 1990's Brazii Developing 2 earth resources satellites for 1988-1992 launch
Communication Earth an	• will be a major compettor in satellite manufacturing industry
Platforms/Industrial Services	Canada Partner U.S. Space Station Freedom Germany Shutte Pallet Satelite (SAS) - operates as a free- flyer or in shutte bay • MAUS - similar to gas can
Space Transportation	India • SLV-3 • ASLV (P) • PSLV (P) • Brazil • Sonda series- III & IV

FINAL OBSERVATIONS

- How does the United States compete with a government-sponsored industry that is Jess dependent on free-market pressure?
- U.S. industry and the government must recognize the economic benefit of commercial space activities and begin viewing these activities as central to our economic growth and technological leadership!
- It is quite obvious the international countries involved recognize the potential economic benefits derived from commercial space activities, and are charting a deliberate, long term path to exploit this new frontier.

SECTION V

NASA'S CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE



National Aeronautics and Space Administration

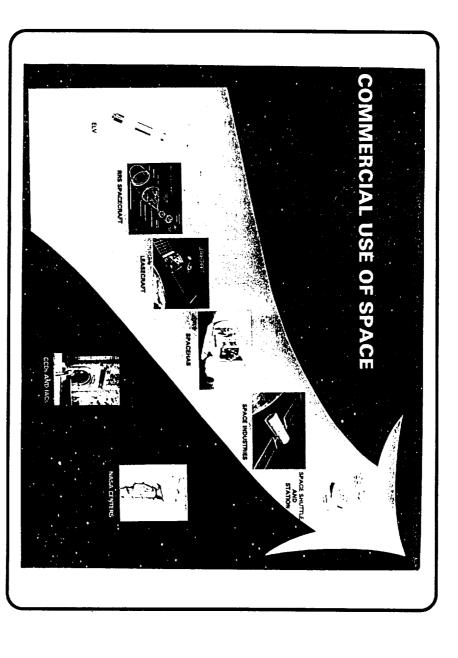
NASA OFFICE OF COMMERCIAL PROGRAMS COMMERCIAL DEVELOPMENT DIVISION

CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE

SPACE STATION FREEDOM WORKSHOP

RAYMOND P. WHITTEN
DEPUTY DIRECTOR
COMMERCIAL DEVELOPMENT DIVISION
OFFICE OF COMMERCIAL PROGRAMS

OCTOBER 25, 1988



184

ORIGINAL PAGE IS OF POOR QUALITY

EXECUTIVE AND LEGISLATIVE BRANCH PRONOUNCEMENTS IN SUPPORT OF COMMERCIAL SPACE

NVSA OFFICE OF COMMERCIAL PROGRAMS

ease regulatory constraints, and with NASA's help, promote private sector investment in space." executive initiatives, develop proposals to "We will soon implement a number of

State of the Union Address, 1984

beyond anything we ever dreamed possible." manufacture in 30 days life saving medicines it would take 30 years to make on Earth. We can make crystals of exceptional purity to technologies and medical breakthroughs produce super computers, creating jobs, "In the zero gravity of space, we could

State of the Union Address, 1985

"The Congress declares that the general welfare of the United Administration seek and encourage to the maximum extent States requires that the National Aeronautics and Space possible, the fullest commercial use of space." Public Law 98-361, 1984

COMMERCIAL SPACE ACTIVITIES MAINTAINING AND ENHANCING U.S. LEADERSHIP IN

OFFICE OF COMMERCIAL PROGRAMS

CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE OBJECTIVES AND CRITERIA

OBJECTIVE

- PROVIDE THE PATHWAY FOR U.S. INDUSTRY TO DEVELOP LEADERSHIP IN THE COMMERCIAL USE OF SPACE
- DEVELOPING PROGRAMS THAT FOSTER NEW TECHNOLOGY DEVELOPMENT
- DEVELOPING PROGRAMS THAT LEAD TO NEW COMMERCIAL PRODUCTS

GENERAL CRITERIA

- NEW AND UNIQUE TECHNOLOGY DEVELOPMENT AND SYSTEMS LEADING TO COMMERCIAL USE OF THE SPACE ENVIRONMENT
- HIGHLY SPECIALIZED UNIVERSITY BASED CENTERS TO HELP U.S. INDUSTRY FOCUS ON TECHNOLOGY DEVELOPMENTS THAT ARE COMMERCIALLY-ORIENTED
- SYSTEMATIC EVOLUTION OF CENTERS TO BECOME HIGHLY INDEPENDENT OF NASA THROUGH THEIR DEVELOPMENT OF INDUSTRIAL COMMITMENT

CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE

- SINCE 1985, 16 CENTERS FORM THE CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS). THESE CCDS'S ARE EVOLVING TO BECOME AN INTEGRAL PART OF SPACE COMMERCIALIZATION ACTIVITIES.
- RECENTLY, SPECIAL EMPHASIS HAS BEEN PLACED ON THE PROGRAM TO PROVIDE OPEN
 COMMUNICATION AND A SHARPER FOCUS ON CCDS ACTIVITIES. "ONE-ON-ONE" FULL-DAY
 MEETINGS WITH EACH CCDS WERE CONDUCTED BETWEEN APRIL 14, 1988, AND JUNE 22, 1988.
- THE "ONE-ON-ONE" SESSIONS HAVE PRODUCED POSITIVE RESULTS, AND HAVE PROVIDED A GOOD OVERVIEW AND FEEDBACK OF THE CCDS AND HEADQUARTERS PROGRAMS.
- A SEPARATE WORKSHOP FORUM WITH ALL NASA FIELD CENTER COMMERCIAL SPACE
 REPRESENTATIVES WAS HELD ON JUNE 15,1988. THE OBJECTIVE WAS TO DISCUSS THE NEW
 DIRECTION GIVEN THE CCDS'S, OCP'S CURRENT FOCUS AS IT RELATES TO OUR INVOLVEMENT
 WITH THE CCDS'S, AND THE FIELD CENTERS CURRENT AND FUTURE RELATIONSHIPS TO
 SUPPORT THE CCDS PROGRAM.

UNIQUE CHARACTERISTICS OF THE CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS) PROGRAM

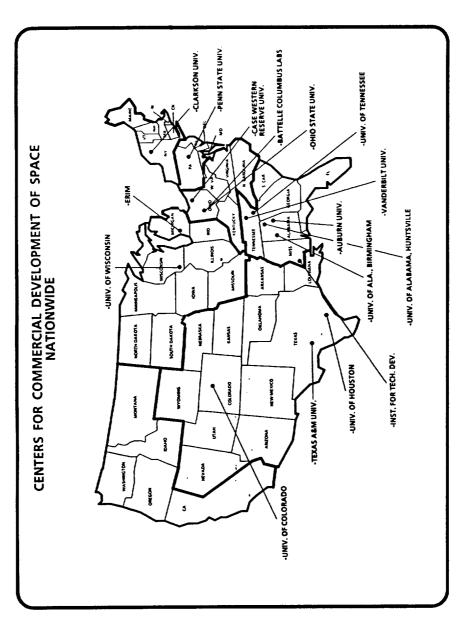
- INCUBATOR FOR COMMERCIAL SPACE VENTURES
- STIMULATES THE UNIVERSITY/INDUSTRY LINKAGES IN COMMERCIAL SPACE ENTERPRISE
- PROVIDES BREEDING GROUND FOR UNIVERSITY, GOVERNMENT, AND INDUSTRY RISK SHARING WITH ACADEMIA AS THE PULL AND COMMERCIAL NEEDS AS THE PUSH
- PROVIDES FOR CONSORTIA ACTIVITIES OF UNIVERSITIES AND BUSINESSES TO:
- **DEVELOP JOINT CONCEPTS**

:

- SHARE TECHNOLOGY, COSTS, AND TALENT
- SHARE RESULTS
- PROVIDES FIRST OPPORTUNITY FOR FOCUSED APPLICATION OF INDUSTRIAL CONCEPTS UNIQUE TO THE SPACE ENVIRONMENT
- PROVIDES SEEDING OPPORTUNITY FOR THRESHOLD INDUSTRIAL RESEARCH PROJECTS

: :

- PROVIDES EASIER ACCESS TO THE SPACE ENVIRONMENT FOR COMMERCIAL EXPERIMENTS
- PROVIDES OPPORTUNITY FOR SMALL BUSINESSES TO LINK UP WITH LARGER BUSINESSES THROUGH CCDS/SMALL BUSINESS INNOVATION RESEARCH/NASA SPONSORSHIP
- ENHANCE THROUGH ACADEMIC TIES THE ABILITY TO ANALYZE FLIGHT EXPERIMENT RESULTS
- PROVIDES BREEDING GROUND FOR 21ST CENTURY SPACE INDUSTRIAL SCIENTISTS



ORIGINAL PAGE IS OF POOR QUALITY

CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS)

TECHNICAL DISCIPLINE # INVOLVED 1. AUTOMATION AND ROBOTICS 2. LIFE SCIENCES 3. MATERIALS PROCESSING IN SPACE 5. (MPS)
LVED

SUMMARY: THERE ARE CURRENTLY SEVEN TECHNOLOGY DISCIPLINES REPRESENTED IN THE CCDS PROGRAM.
THE MAJORITY OF THE CCDS'S ARE CONDUCTING RESEARCH IN MPS.

CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE CURRENT STATUS

- 32 UNIVERSITY PARTICIPANTS
- 119 INDUSTRIAL BUSINESS PARTICIPANTS
- IDENTIFIED 129 PRODUCTS/PRODUCT CATEGORIES
- 615 DROP TUBE/TOWER EXPERIMENTS
- 21 KC-135 FLIGHT EXPERIMENTS
- 1 SERIES OF LEAR JET FLIGHTS
- 4 STS FLIGHTS
- S EXPERIMENTS PREPARED FOR FIRST SOUNDING ROCKET FLIGHT
- SMALL BUSINESS PARTICIPATION BEING DEVELOPED FOR SMALL BUSINESS INNOVATION RESEARCH AWARDS

CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE UNIVERSITY AFFILIATES

32 - UNIVERSITIES

AKRON UNIVERSITY

CASE WESTERN RESERVE UNIVERSITY

CLEVELAND UNIVERSITY

OHIO STATE UNIVERSITY
WASHINGTON STATE UNIVERSITY

WORCESTER POLYTECHNIC

UNIVERSITY OF MAINE
MURRAY STATE UNIVERSITY

FLORIDA STATE UNIVERSITY
MONTANA STATE UNIVERSITY

UNIVERSITY OF SOUTHERN MISSISSIPPI
PURDUE UNIVERSITY

UNIVERSITY OF ALABAMA - HUNTSVILLE

UNIVERSITY OF ALABAMA - TUSCALOOSA
UNIVERSITY OF FLORIDA - GAINESVILLE

ALABAMA A&M UNIVERSITY

UNIVERSITY OF FLORIDA
RENSSELAER POLYTECHNIC INS

RENSSELAER POLYTECHNIC INSTITUTE
UNIVERSITY OF ILLINOIS - URBANA

UNIVERSITY OF WISCONSIN - MADISON

KANSAS STATE UNIVERSITY
UNIVERSITY OF UTAH

UNIVERSITY OF COLORADO - DENVER FLORIDA A&M UNIVERSITY

UNIVERSITY OF BUFFALO

UNIVERSITY OF SOUTH CAROLINA TENNESSEE STATE UNIVERSITY

AUBURN UNIVERSITY

PRAIRIE VIEW A&M UNIVERSITY

LAMAR UNIVERSITY

UNIVERSITY OF TEXAS AT ARLINGTON

PRELIMINARY LISTING OF CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE CORPORATE AFFILIATES

119 CORPORATE

AMOCO CHEMICALS CORPORATION
ALCOA
AL

UNIVERSITY OF ALABAMA, BIRMINGHAM CENTER FOR MACROMOLECULAR CRYSTALLOGRAPHY

THE UNIVERSITY OF ALABAMA, BIRMINGHAM (UAB) CENTER FOR MACROMOLECULAR CRYSTALLOGRAPHY IS A CENTER FOR COMMERCIAL DEVELOPMENT OF SPACE (CCDS) CONDUCTING RESEARCH IN BIOLOGICAL PROCESSES

PRIMARY OBJECTIVES

- TO FACILITATE ACCESS TO THE SPACE PROGRAM BY AMERICAN INDUSTRY, SPECIFICALLY, PHARMACEUTICAL, CHEMICAL, AND BIOTECHNOLOGY
- TO PURSUE RESEARCH NECESSARY TO FOSTER AREAS OF TECHNOLOGY THAT ARE LIKELY TO BENEFIT FROM SPACE
- TO PROVIDE THE DATA THAT WILL PERMIT INDUSTRY TO EVALUATE POTENTIAL APPLICATIONS OF SPACE (I.E., PROTEIN CRYSTAL GROWTH AND PROTEIN ENGINEERING)

INDUSTRIAL AFFILIATES

MCDONNELL DOUGLAS DUPONT

UNIVERSITY AFFILIATES

UNIVERSITY OF ALABAMA - HUNTSVILLE

ELI LILLY
SMITH, KLINE & BECKMAN

KODAK
BIOCRYST
BURROUGHS-WELLCOME
MERCK

UPJOHN

MACROMOLECULAR CRYSTALLOGRAPHY (CONTINUED) UNIVERSITY OF ALABAMA, BIRMINGHAM CENTER FOR

AREAS OF CONCENTRATION

- CRYSTAL GROWTH STUDIES IN SPACE AND ON THE GROUND
 PROTEIN STRUCTURAL STUDIES
 DRUG DESIGN BASED UPON PROTEIN STRUCTURE
 HARDWARE AND SOFTWARE SYSTEMS FOR MACROMOLECULAR CRYSTALLOGRAPHY

COMMERCIAL APPLICABILITY

- JUVENILE DIABETES
 EMPHYSEMA
 TISSUE TRANSPLANTS DEVELOPMENT OF HIGH QUALITY CRYSTALS USED TO DESIGN DRUGS FOR:

 - CANCER
 AIDS
 RHEUMATOID ARTHRITIS
 HIGH BLOOD PRESSURE

PROGRESS

- DEVELOPED BIOCRYST (SMALL BUSINESS PARTIALLY OWNED BY UAB) 2 GRANTS FROM NIH (VALUE \$1 MILLION) STAFF:
- 4 Ph.D. STUDENTS
 3 RESEARCH TECHNICIANS - 8 POSTDOCTURAL SCIENTISTS - 1 RESEARCH ENGINEER
- ACCOMPLISHED STS FLIGHTS:
- STS-51D (APRIL 1985) STS-51F (JULY 1985)

-- STS-61B (NOVEMBER 1985) -- STS-61C (JANUARY 1986)

IGFS INCLUDED ON STS-26:

- SCHERING CORP.

- MERCK - UPJOHN

195

POTENTIAL CON MERCIAL APPLICATIONS FROM CCDS ACTIVITIES

SQOO PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC

BLENDED POLYMERS (IMMISCIBLE) AND SEPARATION OF ORGANIC MATERIALS POLYMER FOAM FORMATION FOR STRUCTURAL MATERIAL FOR SPACE USE

UAH

COMPOSITES OF METALS AND REFRACTORY MATERIALS (POWDERED METAL SINTERING) IMPROVED SURFACE COATINGS AND METAL CATALYSTS (BY ELECTRODEPOSITION)

OPTICAL COI : PUTERS AND ELECTRO-OPTICAL DEVICES (HIGHLY NON-LINEAR OPTICAL ORGANIC IMPROVED CAST IRON PROCESSES CRYSTALS AND FILMS)

IMPROVED DETECTOR MATERIALS (NUCLEAR TRACK DETECTORS)
SPACECRAFT SURFACE COATINGS (MATERIALS PREPARATION AND LONGEVITY IN HYPERTHERMAL

ZINC SELENIDE ELECTRO-OPTICAL DEVICES (CRYSTALS BY VAPOR TRANSPORT) ATOMIC OXYGEN)

HIGH TEMPERATURE SUPERCONDUCTORS WITH APPLICATIONS FOR IMPROVED COMMERCIAL

PURIFIED MATERIALS USING A WAKE SHIELD SATELLITES

LIQUID ENCAPSULATED MELT ZONE OF GALLIUM ARSENIDE VAPOR GROWTH OF SENSOR MATERIALS DIRECTIONAL SOLIDIFICATIC : OF CADMIUM TELLURIDE

CLARKSON

ZEOLITE PRODUCTION IN SPACE

SOLUTION GROWTH OF OPTICAL MATERIALS

<u>જ</u>	FICE OF	OMMERCIAL	OGRAMS
\leq	OFF	0	Š

POTENTIAL COMMERCIAL APPLICATIONS

FROM CCDS ACTIVITIES (CONTINUED)

PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC

9

OSTEOCLAST CELL CULTURE; MORPHOLOGY (OSTEOPOROSIS/ACID SECRETION) ESTROGEN DELIVERY TO SUSPENDED RAT (OSTEOPOROSIS THERAPY) PENN STATE

CHONDROCYTE CELL CULTURE; TIBIAL DYSCHRONDOPLASIA (PARACRINE INTERACTIONS; SHEAR STRESS ON BONE CELLS (FLUID SHEAR ON LOADING)

ANGIOGENESIS)

GROWTH FACTORS AND MARROW (OSTEOCLAST DEVELOPMENTAL CONTROL) GH ON BONE CELLS (GH, OSTEOPOROSIS)

BOMECHANICS/BIOCHEMISTRY OF BONE (OSTEOPOROSIS AND CHANGES IN BIOMECHANICAL BOMECHANICS OF HUMAN FOOT (EXERCISE LOADING - SHOE DESIGN)

HORMONAL CONTROL OF BONE REMODELING (PREVENT BONE LOSS) PROPERTIES)

RAT CASTING FOR MIMICS OF HUMAN DISEASE (BONE DISEASE IN CHILDREN) BONE CELL MORPHOLOGY (GROWTH FACTOR CONTROL)

RECOMBINANT DNA (EPO PRODUCTION/RECEPTORS; ANEMIA) SUSPENDED RAT (BONE CELL FUNCTION IN MODIFIED FLIGHT)

GLOBIN DIFFERENTIATION (EPO CONTROL)

INTRACELLULAR LOADING/MARKING (RED CELL REMOVAL; ANEMIA)

CELLULAR IMMUNOLOGY OF LYMPHOCYTES (LIGHT AND HORMONAL REGULATION OF IMMUNE MICROCIRCULATION (CONTROL OF DRUG DELIVERY)

SYSTEM)

PITUITARY CELL FUNCTION/NEUROTRANSMITTERS (AGRICULTURE/PHOTOPERIOD EFFECTS) PITUITARY CELL ISOLATION/FUNCTION (GH/PRL ON IMMUNE SYSTEM)

POTENTIAL COMMERCIAL APPLICATIONS FROM CCDS ACTIVITIES (CONTINUED)

PENN STATE S HPLC-DOWNSTREAM PROCESSING (CONVECTIVE FLOW IN S. ACE) EXPRESSION OF EPO IN TRANSFECTED CELLS IN REACTOR (ANCHORAGE DEPENDENT CELLS) EXPRESSION OF RGH IN KIDNEY CELLS IN BIOREACTOR (ANCHORAGE DEPENDENT CELLS) IMAGE ANALYSIS (MONITOR CELL ACTIVITY IN SPACE) REMOVAL OF TOXIC SUBSTANCES FROM SPENT MEDIA (COST EFFICIENCY OF MEDIA RECYCLING) MICROCALORIMETRY WITH BIOREACTOR (MONITOR CELL METABOLISM IN SPACE; INTERFERON) SHEAR STRESS IN BIOREACTOR (EFFECT ON PRODUCTION OF BIOMOLECULES) PHOTOPERIOD (JET LAG) PITUITARY CELL FUNCTION (GH) IMMUNE FUNCTION IN IMMOBILIZED ANIMALS (AUTOIMMUNE DISEASE IN CHILDREN) PHOTOPERIOD AND BRAIN ACTIVITY (AGING) **CELLULAR IMMUNOLOGY** LIGHT/IMMUNE EFFECTS IN CHICKENS (EFFECTS OF LIGHT ON HEALTH) QUALITY OF LIGHT ON LIVING SYSTEMS (IMPORTANCE OF LIGHT IN SPACE) LIGHT AND ARCHITECTURAL DESIGN (EFFECTS OF LIGHT ON HEALTH) PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC

UNIVERSITY OF LIQUID STORAGE AND TRANSFER IN ORBIT TENNESSEE ION PROPULSION

COMPONENT LIFE MANAGEMENT EXPERT SYSTEM EXPERT SYSTEM APPLICATION TO FAULT DIAGNOSIS ADVANCED HIGH AREA RATIO NOZZLE SPRAY COMBUSTION STABILITY MAGNETIC ANNULAR ARC THRUSTER

POTENTIAL COMMERCIAL APPLICATIONS FROM CCDS ACTIVITIES (CONTINUED)

PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC

ORGANIC COATINGS FILMS AND FOAMS CASE WESTERN

CCOS

ORGANIC COMPOSITES INORGANIC COMPOSITES INORGANIC COATINGS

AUBURN

DISCRETE POWER/ENERGY STORAGE SOURCES POWER CONDITIONING

POWER SYSTEM SENSORS POWER TRANSMISSION

POWER DISTRIBUTION MANAGEMENT AND CONTROL POWER SYSTEM PROTOTYPES SPACE ENVIRONMENT TESTING

MICROWAVE POWER TRANSMISSION TEXAS A & M

TWO-PHASE FLOW IN MICROGRAVITY

HEAT PIPES FOR MICROELECTRONIC CIRCUITS
ADVANCED SOLID POLYMER ELECTRODE FUEL CELL OPERATION IN MICROGRAVITY
PERFORMANCE/LIFE VALIDATION OF CONCENTRATING SOLAR PHOTOVOLTAIC ARRAY

199

POTENTIAL COMMERCIAL APPLICATIONS FROM CCDS ACTIVITIES (CONTINUED)

P'ODUCT/PROJECT CATEGORY/RESEARCH TOPIC

SPECTRAL AND SPATIAL DATA SUPPORT SERVICES FOR ARCHAEOLOGICAL APPLICATIONS AERIAL DIGITAL MULTISPECTRAL DATA FOR ENGINEERING APPLICATIONS (E.G., DAMS, DIKES, LEVEES, REFINERIES, CF. MICAL PLANTS, MAPPING SUBSURFACE FIRES, ANALYSES OF WATER

RESOURCES, CENTRAL HEATING DISTRIBUTION SURVEYS, GROUND WATER SEEPAGE,

10

<u>8</u>

POLLUTION STUDIES)

WISCONSIN TELEROBOTIC SYSTEMS AND COMPONENTS (INCLUDING DEXTEROUS ROBOT HAND, FORCE-REFLECTING FINGER AND GRIPPER, TACTILE FEEDBACK)

LUNAR MINING OF He-3

CULTURE AND NUTRIENT SUPPLY SUBSYSTEM FOR PLANT GROWTH FACILITY HUMIDITY CONTROL IN PLANT GROWTH FACILITY

DIGITAL IMAGE PROCESSORS
3D LASER RADAR SENSORS
SYNTHETIC APERTURE RADAR

ERIM

REMOTE SENSING
OPTICAL PROCESSING SYSTEMS
INDUSTRIAL ROBOTICS SYSTEMS

SPACE ROBOTICS

POTENTIAL COMMERCIAL APPLICATIONS FROM CCDS ACTIVITIES (CONTINUED)

CCDS

PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC

ACCELERATED PHARMACEUTICALS TESTING COLORADO

BIOPRODUCTS PRODUCTION AND EVALUATION ADVANCED FILM AND MEMBRANE TECHNOLOGY

AGRIGENETICS MATERIALS PRODUCTION MODELS OF DISEASE STATES

MACROMOLECULE SELF ASSEMBLY

AUTONOMOUS BIOMEDICAL TEST PALLET

DISUSE OSTEOPOROSIS

SPACE STATION LIFE SCIENCES BAY SIMULATOR CLOSED ECOLOGICAL LIFE SUPPORT SYSTEM

NAB VAB

CRYSTAL GROWTH STUDIES IN SPACE AND ON THE GROUND COMPLETE PROTEIN STRUCTURAL STUDIES

HARDWARE AND SOFTWARE SYSTEMS FOR MACROMOLECULAR CRYSTALLOGRAPHY BASIC RESEARCH IN DRUG DESIGN BASED UPON PROTEIN STRUCTURE

PROTEIN ENGINEERING FROM KNOWLEDGE OF PROTEIN STRUCTURE

RESEARCH WITH ORDERED MATERIALS

DEVELOPMENT OF HIGH QUALITY CRYSTALS USED TO DESIGN DRUGS FOR CANCER, AIDS, RHEUMATOID ARTHRITIS, HIGH BLOOD PRESSURE, JUVENILE DIABETES, EMPHYSEMA, AND

TISSUE TRANSPLANTS

POTENTIAL COMMERCIAL APPLICATIONS FROM CCDS ACTIVITIES (CONTINUED)

PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC

BATTELLE FLOAT-ZONE CRYSTAL GROWTH OF COTE

ZEOLITE CRYSTAL GROWTH FOR GASEOUS SEPARATION

MIXED OXIDE CATALYSTS

MIXED HALIDE CATALYSTS

MULTIPHASE POLYMER SYSTEMS POLYMER COMPOSITES EXTENSION FLOW VISCOSITY

VANDERBILT DIRECTIONAL SOLIDIFICATION TO OPTIMIZE THE PROPERTIES OF ALUMINUM CASTING AND WROUGHT ALLOYS

CONTAINERLESS PROCESSING OF TITANIUM-ALUMINUM ALLOYS FOR HIGH TEMPERATURE OPERATIONS

CONTAINERLESS PROCESSING TO IMPROVE THE PURITY AND HOMOGENEITY OF ALLOYS IMPROVEMENT OF WORKABILITY OF MATERIALS WITH EXCELLENT RESISTANCE TO CHEMICAL ATTACK

DEEP UNDERCOOLING OF NICKEL AND IRON ALUMINIDES

IMPROYED MAGNET ALLOYS AND THERMOCOUPLE MATERIALS
TITANIUM/RARE EARTH ALLOYS PROCESSING (FOR FUTURE JET ENGINES)
CASTING AND DIRECTIONAL SOLIDIFICATION OF IMMISCIBLE ALLOYS (FOR ADVANCED POWER

SYSTEMS)
PRODUCTION OF HOMOGENOUS COMPOSITES CONTAINING FINE STABLE PRECIPITATES

DEVELOPMENT OF REFRACTORY ALLOYS FOR HIGH-PERFORMANCE POWER SYSTEMS IN SPACE AND AIR APPLICATIONS

COMPOSITE CERAMICS

POTENTIAL COMMERCIAL APPLICATIONS FROM CCDS ACTIVITIES (CONTINUED)

PRODUCT/PROJECT CATEGORY/RESEARCH TOPIC GROWTH OF GaAs/AIGaAs CCDS HOUSTON

GROWTH OF HIGH T¢ SUPERCONDUCTORS MOLECULAR BEAM EPITAXY/CHEMICAL BEAM EPITAXY

ORBIT DETERMINATION FOR GLOBAL POSITIONING SYSTEM OHIO STATE

IMPROVED OCEAN ROUTING USING REMOTELY-SENSED DATA EXTRACTING 3-D INFORMATION FROM AERIAL IMAGERY BENEFITS OF AGRICULTURAL LAND DRAINAGE

SPATIAL DATA DISPLAY

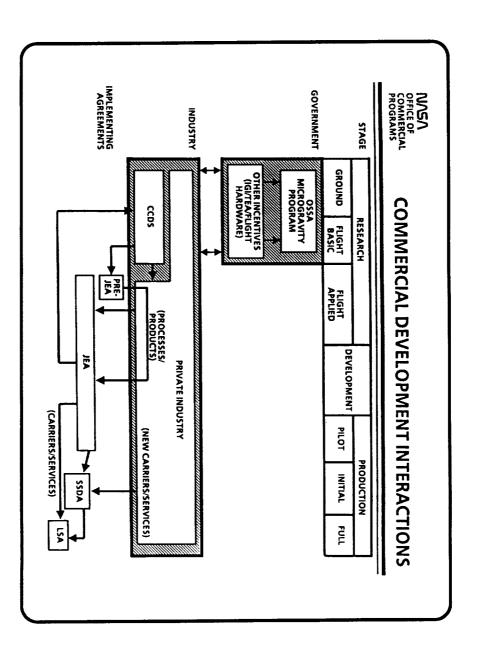
GAS AND PIPELINE MONITORING COASTAL PLANNING

FEATURE EXTRACTION CROP RESIDUE COVER

TIMBERSTAND EVALUATION

LAND MANAGEMENT PRACTICES SOIL EROSION MONITORING

REMOTE SENSING FOR MINING OPERATIONS



CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS) OPERATIONS MANAGEMENT COUNCIL

PURPOSE

TO ENHANCE OPERATIONS OF THE CCDS'S, INTERFACE WITH NASA INSTALLATIONS, AND COMMUNICATIONS THROUGHOUT THE STRUCTURE OF THE OFFICE OF COMMERCIAL PROGRAMS (OCP)

- MEMBERSHIP
- -- COMMERCIAL USE OF SPACE REPRESENTATIVE AT EACH FIELD INSTALLATION
- -- DIRECTOR OF EACH CCDS
- -- MEMBERS OF OCP STAFF

OFFICE OF COMMERCIAL PROGRAMS

NEW INITIATIVES FOR 1990

- ESTABLISH TWO NEW CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS)
- MAINTAIN A CADRE OF 18
- PROVIDE ASSISTANCE TO CCDS'S IN FACILITATING AND DEVELOPING CAPABILITIES FOR PRIVATE SECTOR FLIGHT READINESS
- OFFER COMMERCIAL CUSTOMERS ALTERNATIVE MEANS OF FLYING EXPERIMENTS
- **ESTABLISH QUICK RESPONSE TO INDUSTRIAL OPPORTUNITIES**
- DEVELOP CAPABILITY FOR PRIVATE SECTOR/CCDS COMMERCIAL SPACE FINANCIAL ASSESSMENTS AND PACKAGING
- DEVELOP CAPABILITY FOR AD HOC INFRASTRUCTURE PLANNING AND ADVOCACY

SECTION VI

COOPERATIVE AGREEMENTS AND RESOURCES AVAILABLE TO SUPPORT COMMERCIAL SPACE VENTURES AND PROJECTS



BRIEFING TO

SPACE STATION FREEDOM WORKSHOP

HYATT REGENCY TECH CENTER **DENVER, COLORADO**

HARRY ATKINS EXECUTIVE ASSISTANT OFFICE OF COMMERCIAL PROGRAMS

OCTOBER 25, 1988

OFFICE OF COMMERCIAL PROGRAMS BRIEFING OUTLINE

- **OFFICE OF COMMERCIAL PROGRAMS**
- ORGANIZATION
- GOALS AND PHILOSOPHY
- SPECTRUM OF PRIVATIZATION/COMMERCIALIZATION ACTIVITIES
- **NASA COOPERATIVE AGREEMENTS**
- RESOURCES AVAILABLE
- MICROGRAVITY SCIENCES AND PRODUCT DEVELOPMENT
- **EARTH OBSERVATIONS**

UFE SCIENCES

- **ON-ORBIT FACILITIES** SHUTTLE
- **SPACE STATION**
- **INDUSTRIAL APPLICATION CENTERS**
- POINT OF CONTACT

OFFICE OF COMMERCIAL PROGRAMS KEY OBJECTIVES

- ESTABLISH A CLOSE WORKING RELATIONSHIP WITH THE PRIVATE SECTOR AND ACADEMIA TO ENCOURAGE INVESTMENT IN, AND THE USE OF, SPACE TECHNOLOGY
- FACILITATE PRIVATE SECTOR SPACE ACTIVITIES THROUGH THE USE OF AVAILABLE GOVERNMENT CAPABILITIES
- ENCOURAGE PRIVATE SECTOR INVESTMENT THAT IS INDEPENDENT OF NASA FUNDING
- ASSURE CONSISTENT NASA-WIDE IMPLEMENTATION OF THE COMMERCIAL SPACE POLICY

OFFICE OF COMMERCIAL

SPECTRUM OF PRIVATIZATION/ COMMERCIALIZATION ACTIVITIES

EXTREMELY HIGH	MODERATE	NEW MARKETS, PRODUCTS, AND SERVICES ELV RAW MATERIALS TRANSPORT	 PRIVATE SECTOR DOES R&D DEVELOPMENT, NEW SERVICES/PRODUCTS, ETC. USG MAY PROVIDE MINIMUM ASSISTANCE THROUGH TRANSPORTATION SUPPORT 	FULL COMMERCIALIZATION
EXTREMELY HIGH	нын	 PHARMACEUTICALS CRYSTALS GEOSTAR 	 USG DOES BASIC RESEARCH USG PROVIDES INCENTIVES PRIVATE SECTORUSG PARTNERSHIPS (JEA'S, CCDS'S) UNTIL PRIVATE SECTOR IS ESTABLISHED 	PRIVATE SECTOR DEVELOPS FROM NEW TECHNOLOGY FOR PRIVATE SECTOR USE
MODERATE	MODERATE	TDRSS PAM-D TOS CDSF	 USG DEFINES REQUIREMENTS PRIVATE SECTOR DEVELOPS NEW TECHNOLOGY 	PRIVATE SECTOR DEVELOPS FOR USG USE
MINIMUM	MINIMUM	• EXPENDABLE LAUNCH VEHICLES (ELV)	U.S. GOVERNMENT (USG) DEVELOPS SYSTEM TECHNOLOGY PRIVATE SECTOR TAKES OVER DEVELOPED TECHNOLOGY	PURE PRIVATIZATION
нібн	MINIMUM	COMMUNICATION SATELLITES	MATURE INDUSTRY	PRIVATE SECTOR DEVELOPS FROM EXISTING TECHNOLOGY FOR PRIVATE SECTOR USE
BENEFIT TO NATIONAL ECONOMIC GROWTH	PRIVATE CAPITAL AT RISK	TYPICAL EXAMPLES	CHARACTERISTICS	ТҮРЕ

SPECTRUM OF PRIVATIZATION/ COMMERCIALIZATION ACTIVITIES

TYPE	KEY ISSUES	KEY ACTIONS
PRIVATE SECTOR DEVELOPS FROM EXISTING TECHNOLOGY FOR PRIVATE SECTOR USE	• NASA/INDUSTRY TECHNOLOGY ADVANCEMENTS	COMMUNICATION SATELLITE - CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS) SPONSOR MORE ACTIVE REMOTE SENSING PROGRAM
PURE PRIVATIZATION	• INSURANCE • INTERNATIONAL COMPETITION	IDENTIFICATION OF OPPORTUNITIES FACILITATE EXPENDABLE LAUNCH VEHICLE AGREEMENTS
PRIVATE SECTOR DEVELOPS FOR U.S. GOVERNMENT USE	IDENTIFYING OPPORTUNITIES CONSISTENT POLICIES PROCUREMENT POLICY WHICH FACILITATES CONTRACTS COMMERCIALIZATION CRITERIA	COMMERCIALIZATION POLICY AND CRITERIA DEVELOPMENT OF FINANCIAL ANALYSIS CAPABILITY
PRIVATE SECTOR DEVELOPS FROM NEW TECHNOLOGY FOR PRIVATE SECTOR USE	CONSISTENT, ASSURED FUTURE SPACE TRANSPORTATION FOR PRODUCTS/SERVICES DEVELOPMENT BROAD, FLEXIBLE PRICING POLICIES FOR SHUTTLE AND SPACE STATION INSURANCE INTERNATIONAL COMPETITION NEED BETTER MICROGRAVITY DATA BASE	DEVELOP FLIGHT PLAN TO MEET REQUIREMENTS PRICING STUDIES FROM USERS' PERSPECTIVE MANAGEMENT STRUCTURE TO BRING CCDS'S INTO MAINSTREAM STREAMLINE AGREEMENT PROCESS MICROGRAVITY PROGRAM
FULL COMMERCIALIZATION	DEFINING FULL COMMERCIALIZATION GOALS PLANNING FOR REALIZATION OF GOALS INTERNATIONAL COMPETITION	• STRATEGIC PLANNING • COMMERCIAL PROGRAMS ADVISORY COMMITTEE • NEW OPPORTUNITIES FOR SMALL BUSINESS

NASA COOPERATIVE AGREEMENTS

- MEMORANDUM OF UNDERSTANDING (MOU)
- TECHNICAL EXCHANGE AGREEMENT (TEA)
- INDUSTRIAL GUEST INVESTIGATOR AGREEMENT (IGI)
- MEMORANDUM OF AGREEMENT (MOA)
- **LAUNCH SERVICES AGREEMENTS (LSA)**
- SPACE SYSTEMS DEVELOPMENT AGREEMENT (SSDA)
- JOINT ENDEAVOR AGREEMENT (JEA)
- RANGE USE AGREEMENT (RUA)
- CENTERS FOR THE COMMERCIAL DEVELOPMENT OF SPACE (CCDS)

MEMORANDUM OF UNDERSTANDING (MOU)

- TYPICALLY, PRECURSOR TO JEA
- **EXPRESSION OF NASA'S INTEREST IN PROPOSED CONCEPT**
- NASA'S OBLIGATION TYPICALLY LIMITED TO PROVIDING READILY AVAILABLE INFORMATION:
- -- AVAILABLE NASA RESOURCES
- -- NASA REQUIREMENTS/LIMITATIONS REGARDING SHUTTLE PAYLOADS
- **USEFULNESS TO FIRM**
- -- RAISING EXTERNAL FINANCING (SMALL FIRMS)
- SELLING CONCEPT TO CORPORATE HQ (LARGER FIRMS)

TECHNICAL EXCHANGE AGREEMENT (TEA)

- DESIGNED FOR MPS MICROGRAVITY RESEARCH
- AT MINIMAL EXPENSE
- NOT READY FOR SPACE-FLIGHT EXPERIMENTS
- EXCHANGE OF TECHNICAL INFORMATION ON SUBJECT GROUND-BASED RESEARCH
- NASA DROP TUBES, DROP TOWERS, KC-135 AVAILABLE
- NO NASA RIGHTS IN DATA NEWLY DEVELOPED BY PRIVATE ENTITY UNDER TEA
- NASA HAS FIRST-PUBLICATION RIGHTS FOR NASA-DEVELOPED DATA

INDUSTRIAL GUEST INVESTIGATOR AGREEMENT (IGI)

- NASA/INDUSTRY COLLABORATION ON RESEARCH IN SCIENTIFIC AREAS OF MUTUAL INTEREST
- COMPANY RESEARCHER (AT COMPANY EXPENSE) WORKS WITH NASA-SPONSORED PRINCIPAL INVESTIGATOR ON A NASA-FUNDED SPACE FLIGHT EXPERIMENT
- SMALL LEVEL OF COMPANY RESOURCE COMMITMENT

MEMORANDUM OF AGREEMENT (MOA)

- TWO MAJOR EXAMPLES:
- SCOTT SCIENCE AND TECHNOLOGY
- JSC TECHNICAL ASSISTANCE REGARDING SCOTT'S DESIGN AND DEVELOPMENT OF A LIQUID-PROPELLED UPPER STAGE
- SCOTT TO REIMBURSE NASA FOR TECHNICAL SUPPORT AT NASA'S MARGINAL COST
- SPACE SERVICES, INC.

ŀ

- USE OF LAUNCH FACILITIES AND ASSOCIATED SERVICES AT WALLOPS FLIGHT FACILITY TO SUPPORT COMMERCIAL ELV OPERATIONS
- NASA TO BE REIMBURSED FOR ALL DIRECT COSTS OF SUPPORT
- COMMON THREAD: REIMBURSEMENT FOR ALL DIRECT/MARGINAL NASA COSTS

SPACE SYSTEMS DEVELOPMENT AGREEMENT (SSDA)

- LAUNCH SERVICES AGREEMENT WITH SPECIAL PROVISIONS (E.G., DEFERRED PAYMENT SCHEDULE, EXCLUSIVITY)
- FIRST ENTRANT IN NEW INDUSTRY
- INITIAL FLIGHTS OF A NEW SYSTEM CONTEMPLATED TO BEGIN GENERATING REVENUES DURING TERM OF AGREEMENT
- ASSOCIATED WITH DEVELOPMENT OF SPACE HARDWARE INFRASTRUCTURE
- MUST BE POTENTIAL FOR SIGNIFICANT NATIONAL ECONOMIC OR OTHER BENEFITS

OFFICE OF COMMERCIAL PROGRAMS

JOINT ENDEAVOR AGREEMENT (JEA)

- MAJOR RESPONSIBILITIES OF PRIVATE ENTITY
- CONDUCT EXPERIMENTS AND/OR DEVELOP HARDWARE AT COMPANY EXPENSE
- -- COMMITMENT TO COMMERCIALIZE ANY PROMISING RESULTS DEVELOPED UNDER JEA'S
- MAJOR NASA RESPONSIBILITIES
- PROVIDE SHUTTLE FLIGHTS AND LAUNCH RELATED STANDARD, NONSTANDARD SERVICES (FIRM PAYS FOR OPTIONAL SERVICES AT MARGINAL COST TO NASA OUTSIDE OF JEA)
- -- PROVIDE NASA TECHNICAL SUPPORT AND USE OF NASA EQUIPMENT, FACILITIES ON A NONINTERFERENCE BASIS
- ALL OBLIGATIONS GOOD FAITH EFFORTS BASIS ONLY
- NO EXCHANGE OF FUNDS UNDER JEA
- AN ATTEMPT TO SIGNIFICANTLY REDUCE UPFRONT FINANCIAL AND TECHNICAL RISKS OF PRIVATE CAPITAL INVESTMENT IN SPACE-BASED

JOINT ENDEAVOR AGREEMENT PARTNERSHIPS

DEVELOPMENT OF CHEMICAL VAPOR TRANSPORT FURNACE DEVELOPMENT OF DIRECTIONAL SOLIDIFICATION FURNACE PROJECT ON HOLD PENDING DEVELOPMENT OF SUFFICIENT MARKET DEVELOPMENT OF ELECTRO-EMTAXIAL CRYSTAL GROWTH PROCESS AND HARDWARE ENHANCED MICROGRAVITY ENVIRONMENT MDAC OFFER OF CARGO BAY CARRIER AND ELECTROPHORESIS EQUIPMENT DEVELOPMENT OF FLOAT ZONE FURNACE DEVELOPMENT OF FLOAT ZONE FURNACE DEVELOPMENT OF 3 POLYMER FURNACES STANDAROIZED EXPERIMENTS CARRIER REMARKS FLUIDS EXPERIMENT APPARATUS FOR FLOAT ZONE CRYSTAL GROWTH NEW AND IMPROVED CONSUMER PRODUCTS BASED UPON ORGANIC AND POLYMER RESEARCH GALLIUM ARSENIDE AND OTHER SEMICONDUCTOR MATERIAL GALLIUM ARSENIDE AND OTHER SEMICONDUCTOR MATERIAL MERCURY CADMIUM TELLURIDE SEMICONDUCTOR MATERIAL GALLIUM ARSENIDE AND OTHER SEMICONDUCTOR MATERIAL MAGNETIC ISOLATION SYSTEM MICROGRAVITY EXPERIMENT SERVICES BIOLOGICAL MATERIALS LEASECRAFT PLATFORM PRODUCT TOTAL TIME ELAPSED OF CORPORATE PROGRAM 21/2 YEARS 3 1/2 YEARS 10 YEARS 3 YEARS 4 YEARS 2 YEARS 3 YEARS 3 YEARS 6 YEARS 3 YEARS NVSA OFFICE OF COMMERCIAL PROGRAMS SPACE COMMERCIALIZATION CONSORTIUM (PENDING) INSTRUMENT TECHNOLOGY ASSOCIATES MICROGRAVITY RESEARCH ASSOCIATES INTERNATIONAL SPACE CORPORATION HONEYWELL (SPERRY) (PENDING) COMPANY FAIRCHILD ROCKWELL BOEING MDAC ¥

MATERIALS PROCESSING DISCIPLINES

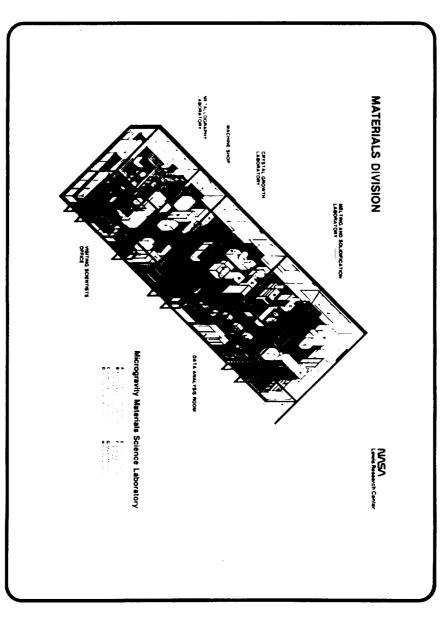
• SEPARATION & PURIFICATION • PROTEIN CRYSTAL GROWTH • CELL CULTURING • TISSUE PRESERVATION	BIOTECHNOLOGY
• COMPOUND SEMI-CONDUCTORS • ISOTHERMAL SOLIDIFICATION • DIRECTIONAL SOLIDIFICATION • FLOAT ZONE REFINING • VAPOR CRYSTAL GROWTH • GRADIENT FREEZE PROCESSING	ELECTRONIC MATERIALS
DIRECTIONAL SOLIDIFICATION METAL MATRIX COMPOSITES MAGNETIC COMPOSITES SUPERALLOYS IMMISCIBLE ALLOYS METAL FOAMS METALLIC GLASSES	METALS AND ALLOYS
• FLAME PROPAGATION • SMOLDERING • DROPLET BURNING • FIRE SAFETY/ CONTROL	COMBUSTION
CONTAINERLESS PROCESSES METAL MATRIX COMPOSITES UNIQUE GLASSES METALLIC GLASSES	GLASSES/ CERAMICS
DRUG ENCAPSULATION POLYMER CRYSTALS ELECTROOPTIC THIN FILMS MICROSPHERES MEMBRANES CATALYSTS	POLYMERS

GROUND-BASED RESEARCH

 MARSHALL SPACE FLIGHT CENTER, LEWIS RESEARCH CENTER,

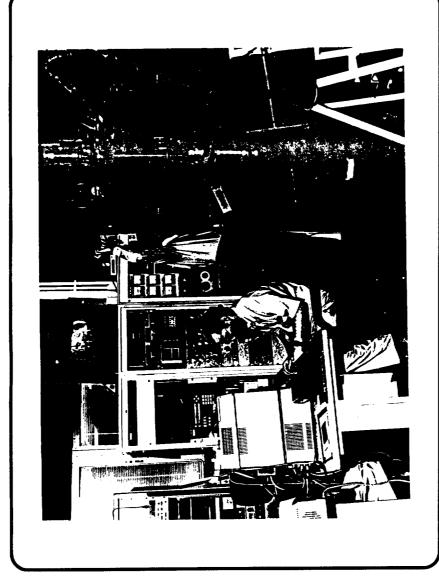
JET PROPULSION LABORATORY

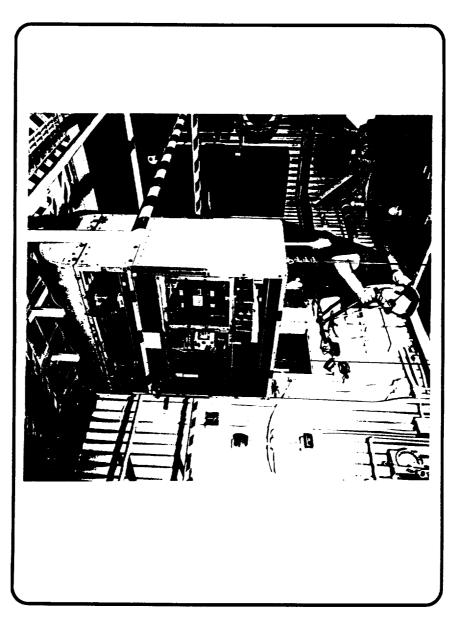
- JOINT EXPERIMENTATION AND USE OF NASA FACILITIES LABORATORIES, DROP TUBES/TOWERS, AND MICROGRAVITY AIRCRAFT
- TECHNICAL EXCHANGE AGREEMENTS WITH U.S. INDUSTRY



ORIGINAL PAGE IS
OF POOR QUALITY

222





ORIGINAL PAGE IS OF POOR QUALITY

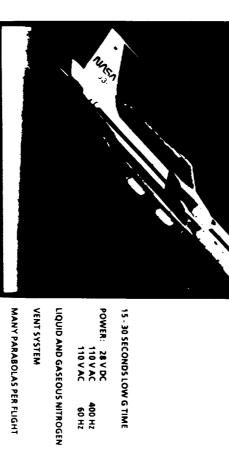
224

225



ZERO-G FACILITY

LOW-GRAVITY EXPERIMENTATION IN THE KC135



15 - 30 SECONDS LOW G TIME

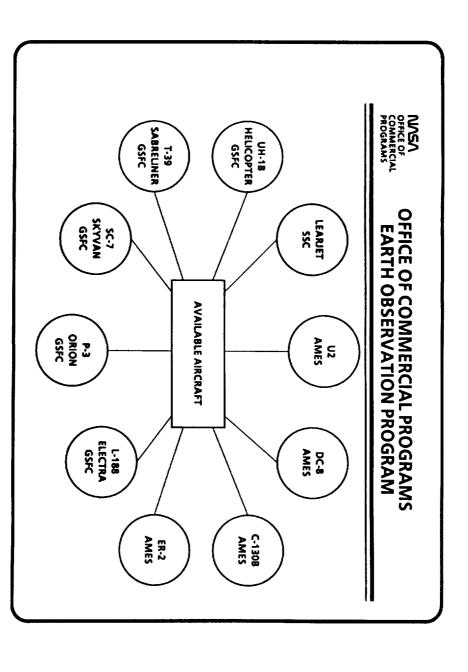
POWER: 28 V DC 110 V AC 110 V AC 400 Hz 60 Hz

80 AMP 50 AMP 25 AMP

MANY PARABOLAS PER FLIGHT

CIVILIAN EARTH REMOTE SENSING MISSIONS

- METEOROLOGICAL
- **EARTH OBSERVATION**
- -- AGRICULTURE AND FORESTRY
 - -- HYDROLOGY
- -- GEOLOGY
- -- LAND USE MAPPING AND PLANNING
 - -- ENVIRONMENTAL MONITORING
- MARINE AND OCEAN RESOURCES
- SEARCH AND RESCUE



FLIGHT PROGRAMS -- RESEARCH AIRCRAFT

GATES LEARJET

CENTER: STENNIS SPACE CENTER

ROLES : GEOLOGY STUDIES

LAND COVER CLASSIFICATION

SENSORS: CALIBRATED AIRBORNE MULTISPECTRAL SCANNER (CAMS)

THERMAL INFRARED MULTISPECTRAL SCANNER (TIMS)

PERFORMANCE: ALTITUDE: 41,000 FT

RANGE: 1,000 MI DURATION: 3 HRS

PAYLOAD WT: 750 LBS

PAYLOAD PWR: 4.0 KW

FLIGHT PROGRAMS -- RESEARCH AIRCRAFT

LOCKHEED U-2

CENTER: AMES RESEARCH CENTER

ROLE : EARTH RESOURCE DATA ACQUISITION

SENSORS: HIGH ALTITUDE MULTISPECTRAL SCANNER

AIRBORNE COASTAL ZONE COLOR SCANNER

AIRBORNE OCEAN COLOR SCANNER

LINEAR ARRAY SCANNER METRIC CAMERAS

HIGH RESOLUTION PANORAMIC CAMERAS

PERFORMANCE: ALTITUDE: RANGE 65,000 FT (CRUISE), 7,000 FT (MAX.) 2,500 NAUTICAL MILES

SPEED **DURATION:** 6.5 HOURS

PAYLOAD: **400 KNOTS TRUE AIR SPEED** 750 LBS., Q-BAY; 100 LBS., CANOE;

600 LBS., WING PODS

GOALS OF NASA'S LIFE SCIENCES RESEARCH

EXPAND OUR UNDERSTANDING
OF THE ORIGIN, EVOLUTION,
AND DISTRIBUTION OF LIFE IN
THE UNIVERSE

ENSURE THE HEALTH, SAFETY, AND PRODUCTIVITY OF HUMANS IN SPACE

DEVELOP AN UNDERSTANDING
OF BASIC BIOLOGICAL
PROCESSES OF LIVING SYSTEMS

SPACE STATION UTILIZATION

SPACE MEDICINE

- DEVELOP FOUNDATIONS FOR HUMAN HEALTH AND PRODUCTIVITY
- EXPAND THE PHYSIOLOGICAL TOLERANCE LIMITS
- TESTBED FOR FUTURE MISSIONS

BIOSPHERICS

USE AS A FACILITY TO STUDY LIFE PROCESSES ON A GLOBAL SCALE (LONG-TERM, CONTINUOUS OBSERVATIONS

GRAVITATIONAL BIOLOGY

- DETERMINE GRAVITY SENSING MECHANISMS OF PLANTS AND ANIMALS
- UNDERSTAND DEVELOPMENT, MATURATION, REPRODUCTION, AND ADAPTABILITY OF PLANTS AND ANIMALS

PRIVATE SECTOR

- COMMERCIAL PRODUCTS
- COMMERCIAL SERVICES

CELSS

- DEVELOP BIOREGENERATIVE LIFE SUPPORT SYSTEMS
- OPTIMIZE PLANT GROWTH TECHNIQUES

USE LABORATORY FACILITIES FOR SAMPLE ANALYSIS AND MODELING STUDIES OF INTERPLANETARY/INTERSTELLAR ENVIRONMENTS

UTILIZE PLATFORMS FOR THE COLLECTION OF INTERPLANETARY DUST PARTICLES

EXOBIOLOGY

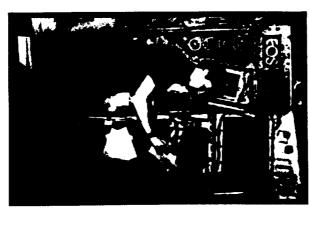
EXPAND STAY TIME IN SPACE

THE ORBITER CAPABILITIES Pallets Get Away Special Payloads AFT Flight Deck OVERCE OF COMMERCIAL PROGRAMS Middeck

233

ORIGINAL PAGE IS OF POOR QUALITY

MDAC ELECTROPHORESIS OPERATIONS IN SPACE



234

ORIGINAL PAGE IS OF POOR QUALITY

ON-ORBIT SERVICES: SPACE STATION

- NASA PROJECT
- DEVELOP A PERMANENTLY MANNED SPACE STATION BY MID 1990'S
- ENHANCE SPACE SCIENCE AND APPLICATIONS
- HELP REALIZE THE COMMERCIAL POTENTIAL OF SPACE
- SECURE INTERNATIONAL COOPERATION
- PROVIDE USEFUL AND AFFORDABLE CAPABILITIES



ARTIST'S CONCEPTION OF SPACE STATION BY BOEING

235

CRIGINAL PAGE IS OF POOR QUALITY

POINTS OF CONTACT

BAND? P. BAARDON COMPRISON, PROSEAVAS BANDS BANA SALP, SURLINGS 198 STENSS SPACI CHTER, NE. BEEF BET) BELLING	[DA] 074-4348 [DS]	CAMB TOCHTOTO ANTONIA ACCOUNT MANAGE BOTHSPEAT MANAGE COMMERCIA UKES OF SPACE BOTHSPEAT MANAGE COMMERCIA UKES OF SPACE BOTHSPEAT AND AVERUE; S.W., SUFFE 488 WALMERCHOU, B.C. SHAM	BASA CODE CE BASA CODE CE BASA CODE CE BASA BASA CODE CE	AA VIACHO P. WHITTEN DEPUTY CHAECTOR COMMERCIAL DE VILOPARENT DAVISON	ROBERT SCHMITZ DEFUTT DERECTOR MECHOGRAVITY SCHIECE AND APPLICATIONS RAISE CODE II MASS CODE II MASS HART (LAND AVERALE, S.M. WASHMART (LAND AVERALE, S.M. WASHMART (LAND AVERALE) WASHMART	DA ROBERT MAUMAMM DMECTOR LOW GRANTY SCHENCE LABORATORY ANSA ANASALAL SPACE RUBNIT CHYTER, AL 20013 DISSA-7755 DISSA-7755	Hab's PROMASE & BLASHOW PROMASE & BLASHOW MACRODIA NETY MATERIALS SCHICE LABORATORY MALE STOR 195-1 PARE STOROGRAM RODA ZURILLARD, ON 44178 ZURILLARD, ON 44178 ZURILLARD, ON 44178
DATEDROP, PARTTER DESCRIPTIONS COMMONICAL DEVELOPMENT DAVISOR MAIA CODE CO. ANDERSON DATEMAL, S.W. WALKHESTER, D.C. JOSES DAZ) 415-1909.	des endépendance avenue, s.w. Wassemeton, d.C. beeas (De2) es3-1956	STEVE POSILENAM DEPUTY DESICTOR LET SOCIECES DAVISOR BASA CODE E	COMMINISCAL LES SCHIKES WOOLENG GAOLE AND SHESALON CHETTE MAIL COOR 200-10 MOPIETT RELD. ÇA 19435 (423) 694-4944	CHANGE WINDA	DIT. ALLER FIDEX NATIONAL ACCOUNT MANAGER DOSMOGRAFIA MANAGER GRO MANYLAND ANYBOYL, LIW., BUTT 485 DASSIMUSTOM, D.C. 20024 DAS) 479-4240	AA VEGOOD, P. MANTTEN DRUNT DIRECTOR COMMANDER CO. ALSA CODO CC. ALSA CODO CODO CODO CODO CODO CODO CODO COD	EOS CONTINUED DR. SHILLY TLYOND DR. SHILLY TLY
BODINGFAIT MANNET COMMERCIAL URIS OF SPACE See MARTILAD AVENUE, S.W., SUTTI 485 WALLESSTON D.C. Deals (DEL) OTF-LINE	USER DEVELOPMENT JOSEPH G. BUTTER DIRECTOR	ARD HOLDER OF AVENUE, S.W. WASHINGTON, D.C. 20546 (242) 453-4341	MARY JOHNSON DMICTON SAALL BUSINESS INNOVATION RESLANCH MARY	AG HOSPHODERE AVERUE, S.W. WASHINGTON, D.C. 20046 [202] 453-4722	TECHNOLOGY UTLLATION DANSON HIGH CONTO ALTERIA DANSON HIGH CONTO ALTERIA DANSON HAS CONTO ALTERIA DANSON HAS CONTO ALTERIA DANSON HAS CONTO ALTERIA DANSON	JACK VADWEN COME COME COMMERCIAL AGRETMENTS BRANCH RASA CODS (C. 400 MODIFFEDEREZ AVENUE, I.W. WASSMOSTON, D.C. 20146 (PU) 3832-183	LS = CONTINUED ROBERT SCHEE MANAGER MARCHAND AND MANAGERCAL USES OF SPACE 400 MARCHAND AND MANAGERCAL MASSHAMETON, D.C. 20034 AGREEMENTS AGREEMENTS

236

ORIGINAL PAGE IS OF POOR QUALITY

	 "	 	

